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### **Company Profile**

MOONS' is one of the largest integrated manufacturers of motion control products within China, using internationally proven scientific management tools along with the pursuit for professional applied technologies.

MOONS' continuously develops products that conserve energy, are more convenient and efficient in utilization and application, bringing assurance to the customers and creating values for them.

#### Technical support phone : +86(0)512 80601118 Technical support email : scbu.support@moons.com.cn

- MOONS' was established in February 1994.
- · Headquartered in Shanghai, China.
- Overseas companies located in North America, Europe, East Asia and Southeast Asia.



Product Overview

## **Product Feature**

MOONS' EC (Slotless Brushless DC) and DC (Coreless Brushed DC) line of motor use independent patented ironless winding that provide both high speed and torque while keeping audible noise to a minimum. The higher power density comes from the compact structure while the cogging free design ensures a smooth performance through the full range of the motors speed and maintains high efficiency.

- Ironless Winding
- Small Size
- High Torque
- High Speed
- Low Noise
- No Cogging

### **One-stop shop for micro motion control**

#### Motor

Coreless motor Slotless motor

#### Gearbox

Planetary gearbox Spur gearbox

#### Sensor

Magnetic encoder Optical encoder

### **Control System**

Micro Drive Servo Drive (With embedded motion controller function)

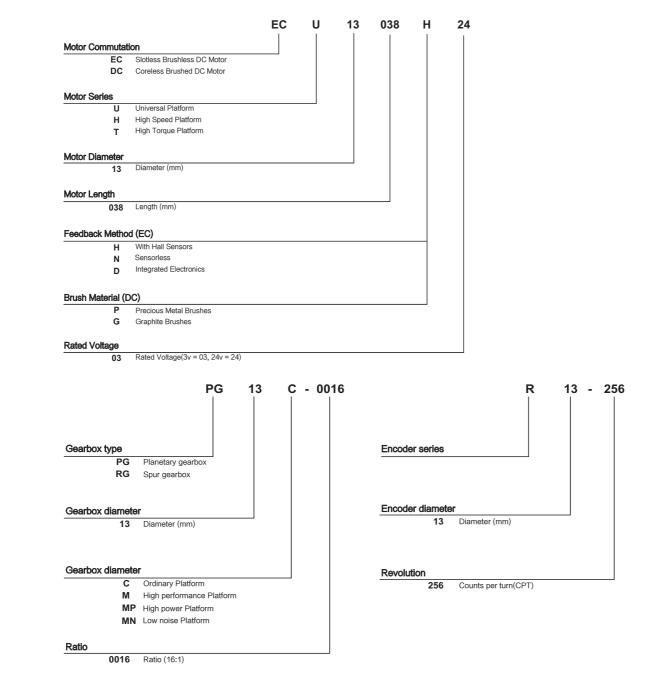
#### Screw drive

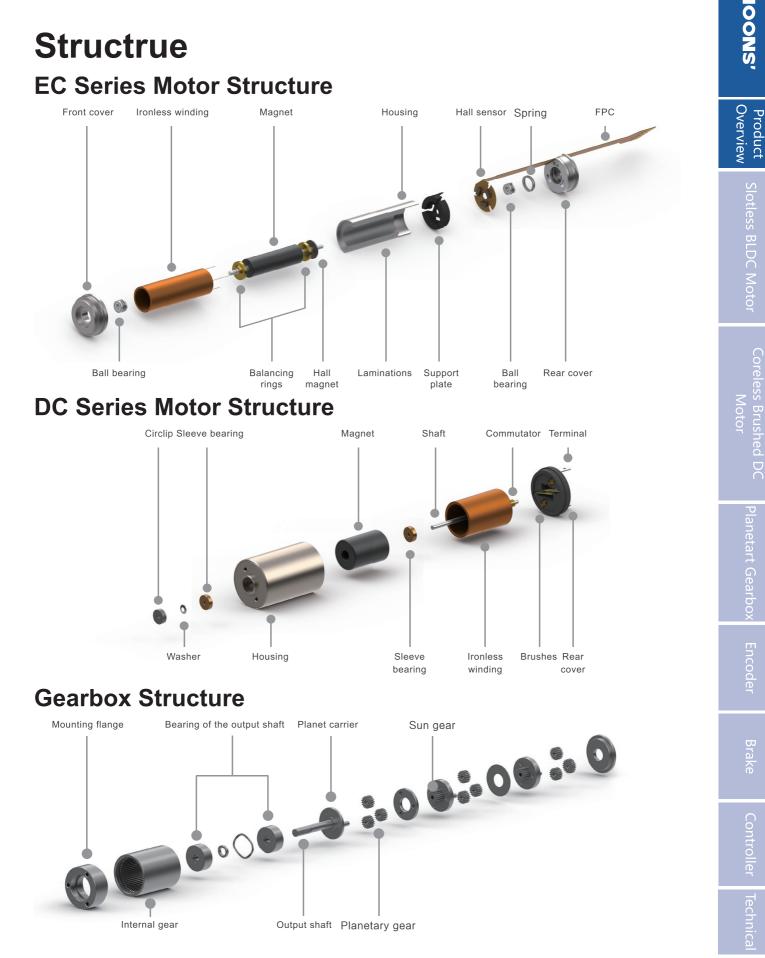
Lead screw Ball screw





### **Product Code**





56	elect	ion	Guio	le		/able	Precious metal brushes	Graphite brushes	earing	ring	With hall sensor	SS	Integrated electronics	PG08C 16:1-1024:1	PG10C 4:1-1024:1	PG10M 4:1-16:1	
S	tandard	○ On re	quest			Autoclavable	recious	Graphite	Sleeve bearing	Ball bearing	Vith ha	Sensorless	ntegrat	G08C 1	G10C 4	G10M	
	ECU13026	5W	2.5mNm	26000rpm		4	4		0		>	0	_	4	а	4	(
	ECU13038	10W	5.5mNm	25000rpm								0					(
	ECU16024	3.2W	3.5mNm	15000rpm								0					
	ECU16036	14W	10mNm	15000rpm								0					
	ECU16052	21W	16mNm	16000rpm								0					
	ECU19058	42W	30mNm	15000rpm								0					
	ECU22032	15W	11mNm	18000rpm								0					
	ECU22048	48W	28mNm	20000rpm								0					
	ECU26056	50W	59mNm	10000rpm								0					
L	ECU30042	32W	38mNm	10000rpm								0					
Moto	ECU30064	73W	75mNm	10000rpm								0					
Slotless Motor	ECH06024	2W	0.4mNm	63000rpm							0						
of	ECH08023	4.2W	1.3mNm	44000rpm								0					
ົດ	ECH10032	10.5W	2.2mNm	50000rpm								0					
	ECH13048	53W	8.1mNm	66000rpm								0					
	ECH16056	75W	15mNm	45000rpm								0					
	ECH19058	115W	20mNm	56000rpm		0						0					
	ECH22045	80W	18mNm	40000rpm		0						0					
	ECH22060	120W	34mNm	42000rpm		0						0					
	ECT22035	23W	20mNm	12000rpm						•	•	0					
	ECT22064	64W	60mNm	10000rpm								0					
	ECT30090	220W	220mNm	10000rpm								0					
	DCU08017	0.3W	0.6mNm	16000rpm										•			
	DCU10017	0.4W	0.8mNm	14000rpm													
tor	DCU10025	1.1W	1.7mNm	13000rpm													
<b>Coreless Motor</b>	DCU13020	1.7W	1.8mNm	13000rpm													
SSé	DCU13028	2.8W	3.5mNm	12000rpm													
Le le	DCU16025	2W	2.2mNm	13000rpm			0										
8	DCU17025	3.5W	3.9mNm	11000rpm			0										
	DCU17035	7.5W	7.7mNm	11000rpm			0										
	DCU24032	9.5W	11.9mNm	10000rpm													

Product Overview

Gearbox	Encoder	Controller
PG13M 3.8:1-664:1         PG16C 4:1-850:1         PG16C 4:1-850:1         PG16M 3.9:1-1526:1         PG16MN 3.9:1-1526:1         PG16MP 16:1-1526:1         PG19M 3.9:1-1526:1         PG22C 4:1-509:1         PG22C 4:1-509:1         PG22M 3.9:1-231:1         PG32M 3.9:1-233:1         PG32M 3.9:1-233:1	RS08 12CPT         RS10 12CPT         MS10 24CPT         RS13 16CPT         R13 15CPT         R13 256CPT         MH13 1024CPT         M113 1024CPT         M16 512CPT         M16 1024CPT         M16 1024CPT         M16 1024CPT         M16 1024CPT         M16 1024CPT         M18 1000CPT         M12 1024CPT         M21 6 4096CPT         M12 1022CPT         M12 1022CPT         M24 1024CPT	MCSE5005 5A MCSE5005 5A iPOS 3602 2/3.2A iPOS 3604 4/10A iPOS 4803 3/14A iPOS 4808 8/20A
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**MOONS**'

Product Slotle Overview

Motor Corele

ess Brushed Do

Planetart Gearbox

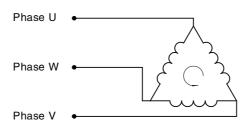


More than 400 standard SKUs can be sampled in 7 working days

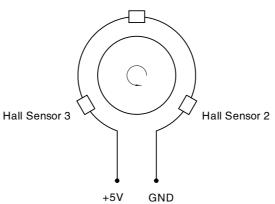
### Phase U-V Phase V-W Hall Sensor 3 Hall Sensor 2 Hall Sensor 1 0° 60° 120° 180° 240° 360° 300° CCW rotation from output shaft end

#### Timing relationship between the motor phase and hall sensor

#### Wiring diagram of motor winding and hall sensor







## **Slotless BLDC Motor**

ECU13026
ECU13038
ECU16024
NEW ECU16024D Integrated Electronics
ECU16036
ECU16052
<b>NEW ECU19058</b>
ECU22032
ECU22048
<b>NEW ECU26056</b>
ECU30042
ECU30064
<b>NEW ECH06024</b> High speed
<b>NEW ECH08023</b> High speed
<b>NEW ECH10032</b> High speed
NEW ECH13048 High speed
ECH16056 High speed
NEW ECH19058 High speed
ECH22045 High speed
ECH22060 High speed
<b>NEW ECT22035</b> High Torque

NEW ECT22064 High Torque NEW ECT30090 High Torque

### ECU13026 Ø13mm 5/7.5W

Motor Data				Part Numbers		
		ECU13026H06	ECU13026H09	ECU13026H12	ECU13026H18	ECU13026H24
Nie wie als settie ee	N/					
Nominal voltage	V	6	9	12	18	24
No load speed	rpm	24900	27600	24600	25100	26100
No load current	mA	130	115	76	54	49
Nominal speed	rpm	17000	20100	16900	17200	18600
Max. continuous torque	mNm	2.58	2.81	2.69	2.62	2.53
Max. continuous current	А	1.27	1.02	0.65	0.44	0.34
Stall torque	mNm	8.9	11.8	9.7	9.6	9.9
Stall current	А	3.92	3.78	2.09	1.41	1.14
Max. efficiency	%	65	69	66	66	67
Resistance (phase-phase)	Ohm	1.53	2.38	5.3	12.8	21.0
Inductance (phase-phase)	mH	0.019	0.036	0.081	0.174	0.285
Torque constant	mNm / A	2.27	3.13	4.66	6.85	8.64
Speed constant	rpm / V	4200	3055	2050	1395	1105
Speed/torque gradient	rpm / mNm	2826	2326	2332	2608	2685
Mechanical time constant	ms	5.74	4.73	4.73	5.30	5.46
Rotor inertia	gcm <sup>2</sup>	0.194	0.194	0.194	0.194	0.194

Specification		
Bearing		Ball Bearing
Max. speed	rpm	40000
Axial play	mm	00.05
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1
Max. force for press fits (static)	Ν	10
Max. radial load (5mm from flange)	Ν	4
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	32.0
Winding – Housing	°C/W	3.69
Thermal time constant		
Motor	S	250
Winding	S	0.58
Number of pole pairs		1
Number of phases		3
Weight	g	19

Standard model

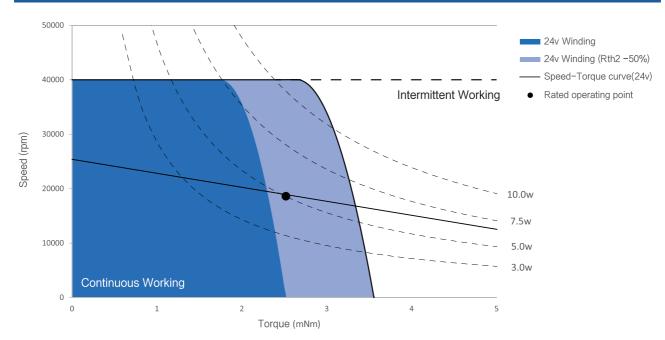
Gearbox PG13M Ø13mm 0.4Nm 3.8:1-664:1 Page 83

Combination

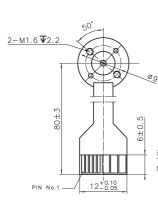
Encoder MH13 Ø13mm 1024 Lines 3 Channels Page 100

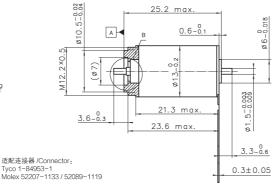
Option FPC / Cable With hall sensor / Sensorless Digital Hall / Linear Hall

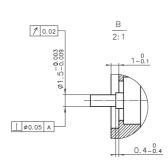
#### Operating Range



#### Dimension







Connection of Motor

PIN No.	信号/Signal
1	4. 5~24VDC
2	Hall 3
3	Hall 1
4	Hall 2
5	GND
6	W
7	v
8	U

#### ECU13026Hxx-S001

### ECU13038 Ø13mm 10/15W

Motor Data				Part N	umbers		
		ECU13038H06	ECU13038H09	ECU13038H12	ECU13038H18	ECU13038H24	ECU13038H36
Nominal voltage	V	6	9	12	18	24	36
No load speed	rpm	23700	23400	23000	23400	24500	25600
No load current	mA	115	185	140	90	90	84
Nominal speed	rpm	17900	18000	17400	19000	18600	20200
Max. continuous torque	mNm	5.05	5.56	5.51	5.57	5.13	5.55
Max. continuous current	А	2.33	1.70	1.23	0.91	0.63	0.49
Stall torque	mNm	22.1	27.1	26.2	29.9	25.8	33.6
Stall current	А	9.23	7.38	5.19	4.23	2.73	2.46
Max. efficiency	%	71	73	73	74	74	74
Resistance (phase- phase)	Ohm	0.65	1.22	2.31	4.26	8.80	14.6
Inductance (phase- phase)	mH	0.008	0.020	0.037	0.097	0.130	0.267
Torque constant	mNm / A	2.39	3.67	5.04	7.07	9.45	13.64
Speed constant	rpm / V	3990	2600	1895	1350	1010	700
Speed/torque gradient	rpm / mNm	1084	864	869	813	940	750
Mechanical time constant	ms	3.69	2.94	2.96	2.77	3.20	2.55
Rotor inertia	gcm <sup>2</sup>	0.325	0.325	0.325	0.325	0.325	0.325

Specification		
Bearing		Ball Bearing
Max. speed	rpm	40000
Axial play	mm	00.05
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1
Max. force for press fits (static)	Ν	10
Max. radial load (5mm from flange)	Ν	4
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	23.0
Winding – Housing	°C/W	1.89
Thermal time constant		
Motor	S	350
Winding	S	0.48
Number of pole pairs		1
Number of phases		3
Weight	g	29

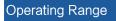
Combination

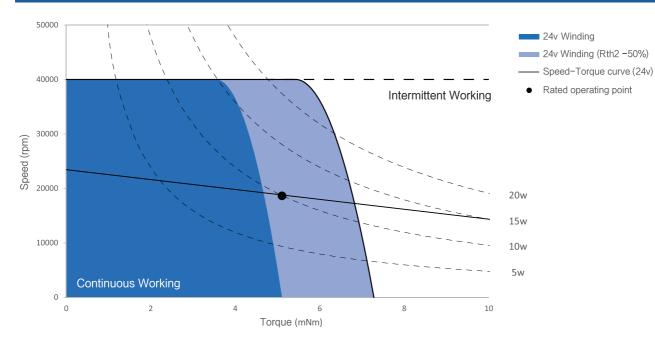
Gearbox PG13M Ø13mm 0.4Nm 3.8:1-664:1 Page 83

Encoder MH13

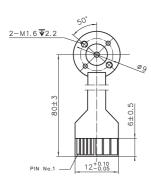
Ø13mm 1024 Lines 3 Channels Page 100

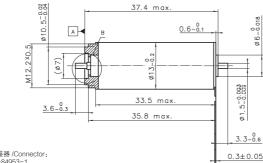
Option FPC / Cable With hall sensor / Sensorless Digital Hall / Linear Hall



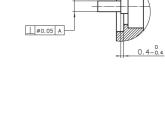


Dimension





适配连接器 /Connector: Tyco 1-84953-1 Molex 52207-1133 / 52089-1119



1 0.02

Ø1.5-0.003

B 2:1

0 1-0.1

Connection	Connection of Motor					
PIN No.	信号/Signal					
1	4. 5~24VDC					
2	Hall 3					
3	Hall 1					
4	Hall 2					
5	GND					
6	W					
7	v					
8	п					

#### ECU13038Hxx-S001

# Product Overview

### ECU16024 Ø16mm 3.2/8.5W

Motor Data				Part N	umbers		
		ECU16024H04	ECU16024H06	ECU16024H09	ECU16024H12	ECU16024H18	ECU16024H24
Nominal voltage	V	4.5	6	9	12	18	24
No load speed	rpm	15600	15700	15000	15200	15500	15000
No load current	mA	150	69	49	45	26	22
Nominal speed	rpm	9900	9900	8700	9300	9000	8800
Max. continuous torque	mNm	3.5	3.7	3.5	3.5	3.2	3.2
Max. continuous current	А	1.43	1.09	0.65	0.50	0.31	0.23
Stall torque	mNm	9.5	10.0	8.4	8.9	7.6	7.7
Stall current	А	3.48	2.73	1.45	1.16	0.68	0.50
Max. efficiency	%	63	69	68	66	65	62
Resistance (phase- phase)	Ohm	1.29	2.20	6.21	10.4	26.5	48.1
Inductance (phase- phase)	mH	0.029	0.072	0.175	0.315	0.684	1.220
Torque constant	mNm / A	2.74	3.66	5.77	7.64	11.18	15.30
Speed constant	rpm / V	3480	2610	1665	1250	855	625
Speed/torque gradient	rpm / mNm	1643	1567	1781	1626	2026	1961
Mechanical time constant	ms	5.17	4.93	5.63	5.32	6.37	6.16
Rotor inertia	gcm <sup>2</sup>	0.3	0.3	0.3	0.3	0.3	0.3

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1
Max. force for press fits (static)	Ν	18
Max. radial load (5mm from flange)	Ν	6
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	30.7
Winding – Housing	°C/W	2.57
Thermal time constant		
Motor	S	390
Winding	S	0.75
Number of pole pairs		1
Number of phases		3
Weight	g	30

Standard model

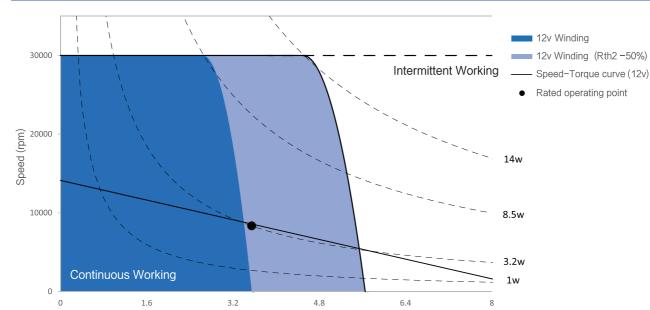
#### Combination

Gearbox PG16M Ø16mm 0.65Nm 3.9:1-406:1 Page 85 PG16MN Ø16mm 0.45Nm 3.9:1-406:1 Page 86 PG16MP Ø16mm 0.9Nm 16:1-1526:1 Page 87

Encoder

M16 Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105

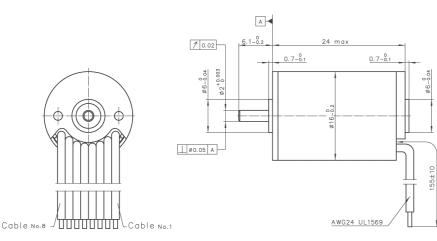
Option With hall sensor / Sensorless Digital Hall / Linear Hall Integrated Electronics

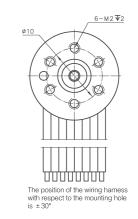


Torque (mNm)

#### Dimension

Operating Range





#### ECU16024Hxx-S101

Hall 1 Hall 2

nection of Moto

Cable No. 信号/Signal

颜色/Color 棕/brown 红/red

橙/orange

绿/green

蓝/blue

灰/grey

紫/voilet

V<sub>mil</sub> 3~24 VDC 黄/yellow GND 绿/green

Cor

3

4 5

6

# 60

### ECU16024D Ø16mm 3.2/8.5W

#### Integrated Electronics

Motor Data		Part Numbers
		ECU16024D12
Nominal voltage	V	12
No load speed	rpm	15250
No load current	mA	45
Nominal speed	rpm	9320
Max. continuous torque	mNm	3.5
Max. continuous current	А	0.50
Stall torque	mNm	8.9
Stall current	А	1.16
Max. efficiency	%	66
Torque constant	mNm / A	7.64
Speed constant	rpm / V	1250
Speed/torque gradie	nt rpm / mNm	1694
Mechanical time constant	ms	5.32
Rotor inertia	gcm <sup>2</sup>	0.3

**Ball Bearing** 

Standard model

#### Combination

Gearbox PG16M Ø16mm 0.65Nm 3.9:1-406:1 Page 85

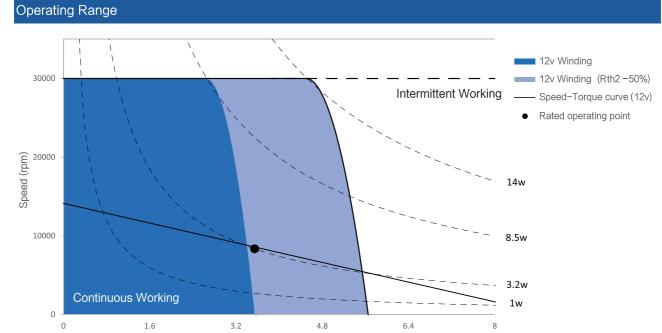
Protection function

Lock rotation protection speed rpm <70 Direction of rotation CCW Low voltage monitoring VDC <6

0		•
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1
Max. force for press fits (static)	Ν	18
Max. radial load (5mm from flange)	Ν	6
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	30.7
Winding – Housing	°C/W	2.57
Thermal time constant		
Motor	S	390
Winding	S	0.75
Number of pole pairs		1
Number of phases		3
Weight	g	35

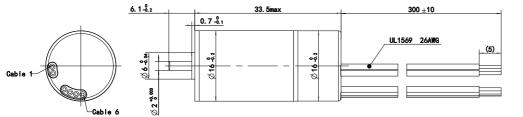
Specification

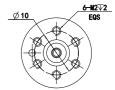
Bearing



Torque (mNm)

Dimension





The position of the wiring harness with respect to the mounting hole is  $\pm 30^{\circ}$ 

Connectio	n of Motor	
Cable No.	信号/Signal	颜色/Color
1	+Vcc	红/red
2	GND	黑/black
3	Speed set value input	蓝/blue
4	Monitor n	黄/yellow
5	Sense of direction	灰/grey
6	Brake	橙/orang

#### ECU16024Dxx-S001

Motor Data			Part Numbers			
		ECU16036H12	ECU16036H18	ECU16036H24	ECU16036H36	
Nominal voltage	V	12	18	24	36	
No load speed	rpm	14800	17100	15000	17200	
No load current	mA	140	160	115	100	
Nominal speed	rpm	11800	13800	11900	14000	
Max. continuous torque	mNm	10.2	9.7	9.9	9.4	
Max. continuous current	А	1.49	1.11	0.76	0.57	
Stall torque	mNm	56.0	61.5	57.8	63.5	
Stall current	А	7.27	6.02	3.75	3.16	
Max. efficiency	%	81	81	80	80	
Resistance (phase-phase)	Ohm	1.65	2.99	6.40	11.4	
Inductance (phase-phase)	mH	0.102	0.180	0.409	0.707	
Torque constant	mNm / A	7.70	10.21	15.40	20.10	
Speed constant	rpm / V	1240	935	620	475	
Speed/torque gradient	rpm / mNm	266	274	258	269	
Mechanical time constant	ms	1.67	1.72	1.62	1.69	
Rotor inertia	gcm <sup>2</sup>	0.6	0.6	0.6	0.6	

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1
Max. force for press fits (static)	Ν	18
Max. radial load (5mm from flange)	Ν	6
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	20.5
Winding – Housing	°C/W	3.30
Thermal time constant		
Motor	S	525
Winding	S	0.72
Number of pole pairs		1
Number of phases		3
Weight	g	44

Combination

Standard model

Gearbox PG16M Ø16mm 0.65Nm 3.9:1-406:1 Page 85 PG16MN Ø16mm 0.45Nm 3.9:1-406:1 Page 86 PG16MP

Ø16mm 0.9Nm 16:1-1526:1 Page 87

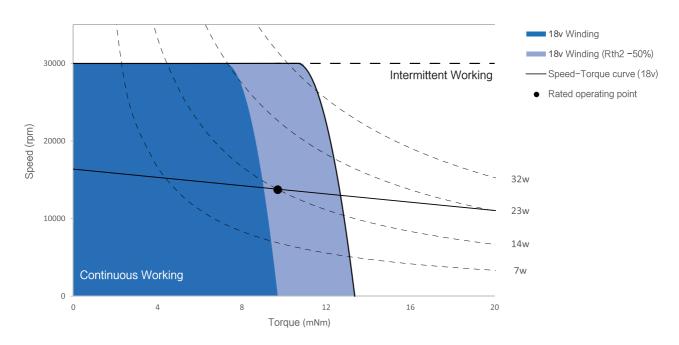
Encoder M16

Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105

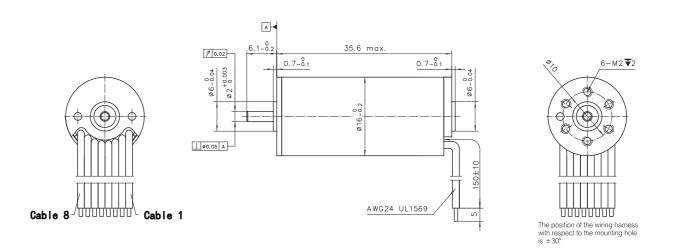
Option With hall sensor / Sensorless Digital Hall / Linear Hall

Product Overview

#### Operating Range



#### Dimension



Cable No.	信号/Signal	颜色/Color
1	U	棕/brown
2	v	红/red
3	W	橙/orange
4	V <sub>MII</sub> 3~24 VDC	黄/yellow
5	GND	録/green
6	Hall 1	蓝/blue
7	Hall 2	紫/voilet
8	Hall 3	灰/grey

ECU16036Hxx-S101

Motor Data			Part Numbers			
		ECU16052H12	ECU16052H24	ECU16052H36	ECU16052H48	
Nominal voltage	V	12	24	36	48	
No load speed	rpm	15900	15900	16000	16500	
No load current	mA	216	150	87	97	
Nominal speed	rpm	13700	13800	13800	14500	
Max. continuous torque	mNm	16.2	15.5	16.2	15.0	
Max. continuous current	А	2.42	1.19	0.82	0.62	
Stall torque	mNm	114.7	112.0	118.0	118.4	
Stall current	А	15.58	7.60	5.34	4.14	
Max. efficiency	%	85	82	85	81	
Resistance (phase-phase)	Ohm	0.77	3.16	6.74	11.59	
Inductance (phase-phase)	mH	0.062	0.253	0.587	0.965	
Torque constant	mNm / A	7.36	14.85	22.1	28.59	
Speed constant	rpm / V	1290	640	432	334	
Speed/torque gradient	rpm / mNm	136	137	132	135	
Mechanical time constant	ms	1.21	1.22	1.18	1.21	
Rotor inertia	gcm <sup>2</sup>	0.85	0.85	0.85	0.85	

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	2
Max. force for press fits (static)	Ν	22
Max. radial load (5mm from flange)	Ν	9.5
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	17.6
Winding – Housing	°C/W	1.8
Thermal time constant		
Motor	S	600
Winding	S	3.12
Number of pole pairs		1
Number of phases		3
Weight	g	65

Standard model

#### Combination

Gearbox PG16M Ø16mm 0.65Nm 3.9:1-406:1 Page 85 PG16MN Ø16mm 0.45Nm 3.9:1-406:1 Page 86 PG16MP Ø16mm 0.9Nm 16:1-1526:1 Page 87

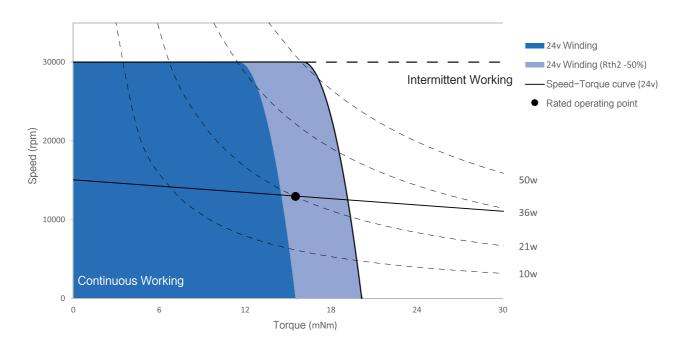
Encoder

M16 Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105

Option With hall sensor / Sensorless Digital Hall / Linear Hall

Product Overview

#### Operating Range



Dimension



信号/Signal	颜色/Color
U	棕/brown
V	红/red
W	橙/orange
Vhall 3~24 VDC	黄/yellow
GND	録/green
Hall 1	蓝/blue
Hall 2	歎/voilet
Hall 3	灰/grey
	U V W V <sub>hall</sub> 3~24 VDC GND Hall 1 Hall 2

#### ECU16052Hxx-S001

Motor Data	Part Numbers				
		ECU19058H12	ECU19058H24	ECU19058H36	ECU19058H48
Nominal voltage	V	12	24	36	48
No load speed	rpm	15000	15000	15000	15000
No load current	mA	260	254	196	156
Nominal speed	rpm	13200	13300	13300	13300
Max. continuous torque	mNm	29.3	29.2	29.2	27.7
Max. continuous current	А	4.04	2.13	1.44	1.05
Stall torque	mNm	258.0	289.2	298.4	281.2
Stall current	А	33.33	18.60	12.72	9.07
Max. efficiency	%	85	86	86	85
Resistance (phase-phase)	Ohm	0.36	1.29	2.83	5.29
Inductance (phase-phase)	mH	0.040	0.156	0.355	0.614
Torque constant	mNm / A	7.74	15.55	23.46	31.00
Speed constant	rpm / V	1234	610	400	305
Speed/torque gradient	rpm / mNm	57	51	49	53
Mechanical time constant	ms	1.54	1.37	1.32	1.41
Rotor inertia	gcm <sup>2</sup>	1.88	1.88	1.88	1.88

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.24
Radial play		Preloaded
Max. axial load (dynamic)	Ν	2
Max. force for press fits (static)	Ν	22
Max. radial load (5mm from flange)	Ν	9.5
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	14
Winding – Housing	°C/W	0.9
Thermal time constant		
Motor	S	500
Winding	S	2.91
Number of pole pairs		1
Number of phases		3
Weight	g	102

Standard model

Gearbox PG19M Ø19mm 1Nm 3.9:1-406:1 Page 88

Combination

Encoder M16 Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105

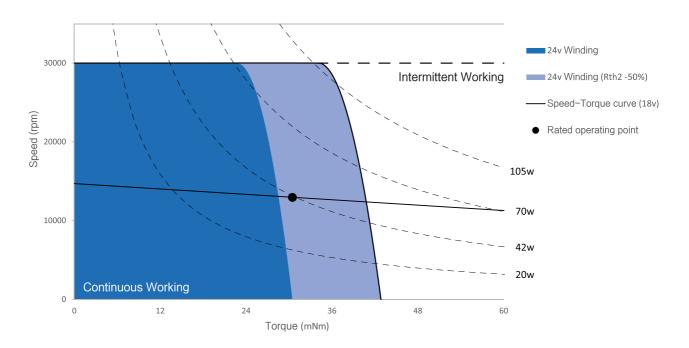
Option With hall sensor / Sensorless Digital Hall / Linear Hall

Product Overview

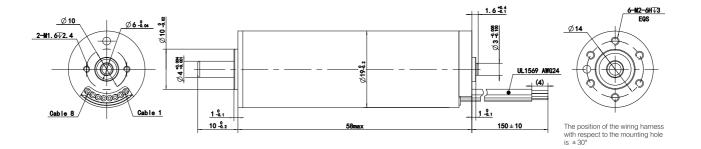
Slotless BLDC Motor

Coreless Brushed DC Planetart Gearbox Encoder Motor

#### Operating Range



#### Dimension



#### Connection of Motor

Cable No.	信号/Signal	颜色/Color
1	U	棕/brown
2	v	红/red
3	W	檀/orange
4	Vmii 3~24 VDC	黄/yellow
5	GND	録/green
6	Hall 1	蓝/blue
7	Hall 2	紫/voilet
8	Hall 3	灰/grey

#### ECU19058Hxx-S001

### ECU22032 Ø22mm 15/24W

Motor Data		Part Numbers		
		ECU22032H18	ECU22032H24	
Nominal voltage	V	18	24	
No load speed	rpm	18300	18000	
No load current	mA	135	120	
Nominal speed	rpm	14700	14600	
Max. continuous torque	mNm	10.9	10.9	
Max. continuous current	А	1.28	0.98	
Stall torque	mNm	55.5	57.9	
Stall current	А	5.81	4.55	
Max. efficiency	%	74	74	
Resistance (phase-phase)	Ohm	3.10	5.27	
Inductance (phase-phase)	mH	0.170	0.300	
Torque constant	mNm / A	9.55	12.73	
Speed constant	rpm / V	1000	750	
Speed/torque gradient	rpm / mNm	325	310	
Mechanical time constant	ms	6.12	5.85	
Rotor inertia	gcm <sup>2</sup>	1.80	1.80	

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	3.5
Max. force for press fits (static)	Ν	53
Max. radial load (5mm from flange)	Ν	15
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	16
Winding – Housing	°C/W	1.25
Thermal time constant		
Motor	S	667
Winding	S	1.49
Number of pole pairs		1
Number of phases		3
Weight	g	71

Standard model

#### Combination

Gearbox PG22M Ø22mm 2Nm 3.9:1-546:1 Page 90

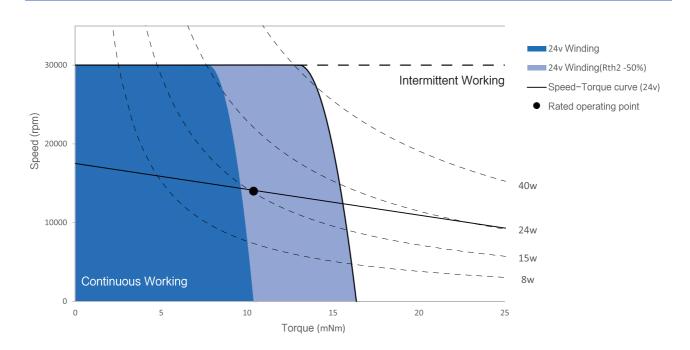
#### Encoder

M16 Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105 N18 Ø18mm 1000 Lines 3 Channels Page 107 P22 Ø22mm 65536 Turns 131072 Lines Page 108

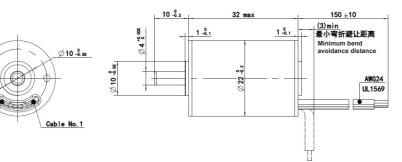
#### Option

With hall sensor / Sensorless Digital Hall / Linear Hall

#### Operating Range



#### Dimension





The position of the wiring harness with respect to the mounting hole is  $\pm 30^{\circ}$ 

Connection of Motor

Cable No

Cable No.	信号/Signal	颜色/Color
1	U	棕/brown
2	v	红/red
3	W	橙/orange
4	Vhail 3~24 VDC	黄/yellow
5	GND	绿/green
6	Hall 1	蓝/blue
7	Hall 2	紫/voilet
8	Hall 3	灰/grey

ECU22032Hxx-S001

Product Overview

Motor Data	Part Numbers				
		ECU22048H18	ECU22048H24	ECU22048H36	ECU22048H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	19500	19200	19400	19900
No load current	mA	380	326	295	253
Nominal speed	rpm	17000	16400	16600	17100
Max. continuous torque	mNm	27.8	27.3	26.4	25.9
Max. continuous current	А	3.48	2.53	1.73	1.34
Stall torque	mNm	322.8	316.6	328.9	341.0
Stall current	А	36.00	25.53	17.91	14.29
Max. efficiency	%	86	86	86	85
Resistance (phase-phase)	Ohm	0.50	0.94	2.01	3.36
Inductance (phase-phase)	mH	0.052	0.104	0.230	0.391
Torque constant	mNm / A	8.97	12.40	18.36	23.87
Speed constant	rpm / V	1065	770	520	400
Speed/torque gradient	rpm / mNm	59	58	57	56
Mechanical time constant	ms	2.40	2.36	2.30	2.28
Rotor inertia	gcm <sup>2</sup>	3.86	3.86	3.86	3.86

~		
Standard	model	

Specification		
Bearing		Ball Bearing
Max. speed	rpm	30000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	3.5
Max. force for press fits (static)	Ν	60
Max. radial load (5mm from flange)	Ν	15
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	13.5
Winding – Housing	°C/W	1
Thermal time constant		
Motor	S	510
Winding	S	1.59
Number of pole pairs		1
Number of phases		3
Weight	g	110

#### Combination

Gearbox PG22M Ø22mm 2Nm 3.9:1-546:1 Page 90

#### Encoder

M16 Ø16mm 1024 Lines 3 Channels Page 103 MA16 Ø16mm 4096 Lines Single turn Page 104 MC16 Ø16mm 8192 Lines 3 Channels Page 105 N18 Ø18mm 1000 Lines 3 Channels Page 107 P22 Ø22mm 65536 Turns 131072 Lines Page 108

#### Option

With hall sensor / Sensorless Digital Hall / Linear Hall

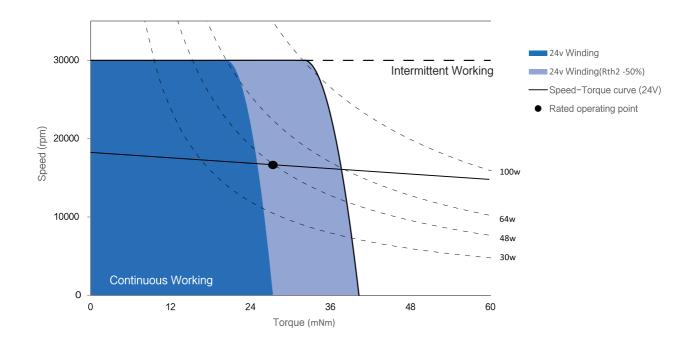
Product Overview

Product Overview

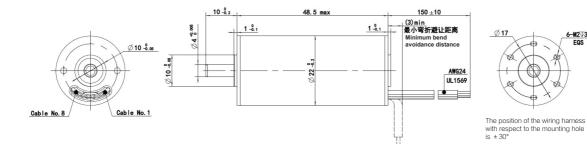
Slotless BLDC Motor

Coreless Brushed DC Planetart Gearbox Encoder

#### Operating Range



#### Dimension



Cable No.	信号/Signal	颜色/Color
1	U	棕/brown
2	v	≰I/red
3	W	橙/orange
4	Vhall 3~24 VDC	黄/yellow
5	GND	録/green
6	Hall 1	蓝/blue
7	Hall 2	紫/voilet
8	Hall 3	灰/grey

Connection of Motor

ECU22048Hxx-S101

### ECU26056 Ø26mm 55/90W

Motor Data		Part Numbers			
		ECU26056H12	ECU26056H24	ECU26056H36	ECU26056H48
Nominal voltage	V	12	24	36	48
No load speed	rpm	10100	10300	10300	10400
No load current	mA	329	315	258	207
Nominal speed	rpm	9100	9200	9400	9500
Max. continuous torque	mNm	59.7	58.4	57.8	57.1
Max. continuous current	А	5.54	2.87	1.95	1.48
Stall torque	mNm	598	638	662	668
Stall current	А	52.2	27.9	19.5	14.9
Max. efficiency	%	86	88	88	88
Resistance (phase-phase)	Ohm	0.23	0.86	1.85	3.22
Inductance (phase-phase)	mH	0.041	0.163	0.362	0.638
Torque constant	mNm / A	11.46	22.85	34.04	44.83
Speed constant	rpm / V	835	420	280	210
Speed/torque gradient	rpm / mNm	17	16	15	15
Mechanical time constant	ms	1.58	1.48	1.44	1.44
Rotor inertia	gcm <sup>2</sup>	2.57	2.57	2.57	2.57
					Standard model

Specification		
Bearing		Ball Bearing
Max. speed	rpm	20000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	3.5
Max. force for press fits (static)	Ν	60
Max. radial load (5mm from flange)	N	15
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	13.02
Winding – Housing	°C/W	0.72
Thermal time constant		
Motor	S	300
Winding	S	2.46
Number of pole pairs		1
Number of phases		3
Weight	g	102

Combination

#### Gearbox

PG26M Ø26mm 4.5Nm 3.9:1-231:1 Page 91

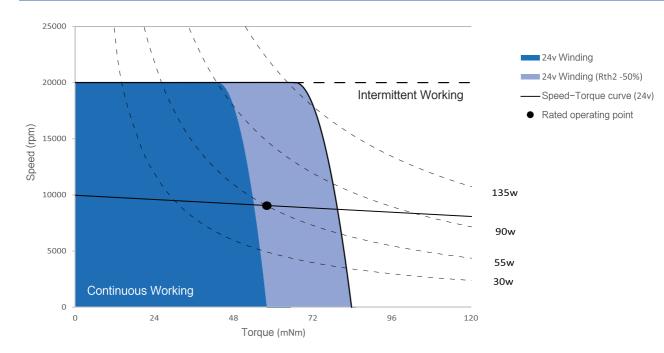
#### Encoder

M24 Ø16mm 1024 Lines 3 Channels Page 109 P22 Ø22mm 65536 Turns 131072 Lines Page 108

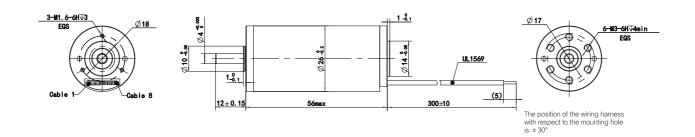
#### Option

With hall sensor / Sensorless Digital Hall / Linear Hall

#### Operating Range



Dimension



Connection of Motor

Cable No.	信号/Signal	颜色/Color	线规/Wire gage
1	U	红/red	
2	v	I∰./black	AWG 20
3	W	白/white	1
4	Vhall 3~24 VDC	檀/orange	
5	GND	藍/blue	1
6	Hall 1	黄/yellow	AWG 26
7	Hall 2	榱/brown	
8	Hall 3	灰/grey	1

ECU26056Hxx-S001

### ECU30042 Ø30mm 32/42W

Motor Data	Data Part Numbers		Numbers
		ECU30042H12	ECU30042H24
Nominal voltage	V	12	24
No load speed	rpm	10600	10800
No load current	mA	380	230
Nominal speed	rpm	8720	8900
Max. continuous torque	mNm	35.5	37.6
Max. continuous current	А	3.69	1.98
Stall torque	mNm	247.9	285.4
Stall current	А	23.1	13.3
Max. efficiency	%	79	80
Resistance (phase-phase)	Ohm	0.52	1.80
Inductance (phase-phase)	mH	0.063	0.215
Torque constant	mNm / A	10.73	21.46
Speed constant	rpm / V	890	445
Speed/torque gradient	rpm / mNm	43	37
Mechanical time constant	ms	4.65	4.03
Rotor inertia	gcm <sup>2</sup>	10.3	10.3

Specification		
Bearing		Ball Bearing
Max. speed	rpm	15000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	5
Max. force for press fits (static)	Ν	98
Max. radial load (5mm from flange)	Ν	25
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	11.4
Winding – Housing	°C/W	1.0
Thermal time constant		
Motor	S	1140
Winding	S	3.8
Number of pole pairs		1
Number of phases		3
Weight	g	176

Standard model

#### Combination

Gearbox PG32A Ø32mm 7Nm 5:1-253:1 Page 92 PG32M Ø32mm 8Nm 5:1-253:1 Page 93

#### Encoder

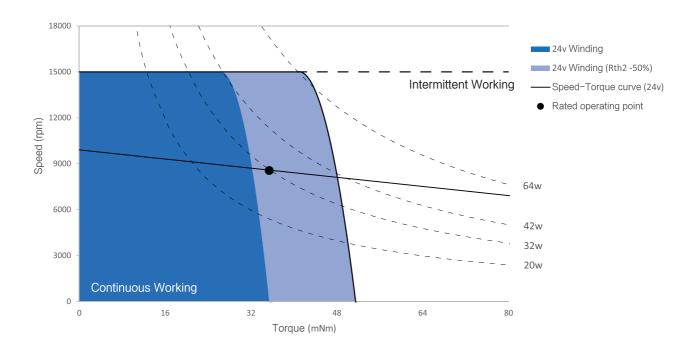
M24 Ø24mm 1024 Lines 3 Channels Page 109 P22 Ø22mm 65536 Turns 131072 Lines Page 108

Option With hall sensor / Sensorless

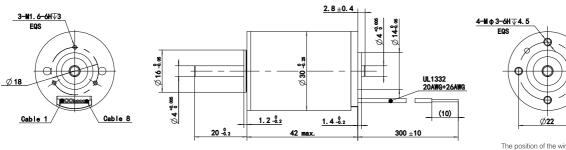
Product Overview

Slotless BLDC Motor

#### Operating Range



Dimension



The position of the wiring harness with respect to the mounting hole is  $\pm 10^\circ$ 

ECU30042Hxx-S001

Planetart Gearbox

Connection of Motor Cable No. 信号/Signal 颜色/Color

Vhall 3~24 VDC 録/green

红/red 黑/black

白/white

蓝/blue 黄/yellow 棕/brown

夜/grey

h

GND 5

> Hall 1 Hall 2

> Hall 3

2

3 V 4

6



Motor Data		Part Numbers		
		ECU30064H24	ECU30064H36	ECU30064H48
Nominal voltage	V	24	36	48
No load speed	rpm	10000	10000	10000
No load current	mA	520	425	335
Nominal speed	rpm	9190	9260	9260
Max. continuous torque	mNm	75.7	75.3	75.3
Max. continuous current	А	3.84	2.61	1.98
Stall torque	mNm	994	1044	1063
Stall current	А	43.6	30.4	23.2
Max. efficiency	%	86	86	86
Resistance (phase-phase)	Ohm	0.55	1.19	2.07
Inductance (phase-phase)	mH	0.104	0.232	0.413
Torque constant	mNm / A	22.81	34.40	45.82
Speed constant	rpm / V	410	270	200
Speed/torque gradient	rpm / mNm	10	10	9
Mechanical time constant	ms	2.05	1.95	1.91
Rotor inertia	gcm <sup>2</sup>	19.4	19.4	19.4

Specification		
Bearing		Ball Bearing
Max. speed	rpm	15000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	5
Max. force for press fits (static)	Ν	98
Max. radial load (5mm from flange)	Ν	25
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	9.6
Winding – Housing	°C/W	0.98
Thermal time constant		
Motor	S	1094
Winding	S	6.8
Number of pole pairs		1
Number of phases		3
Weight	g	274

Standard model

#### Combination

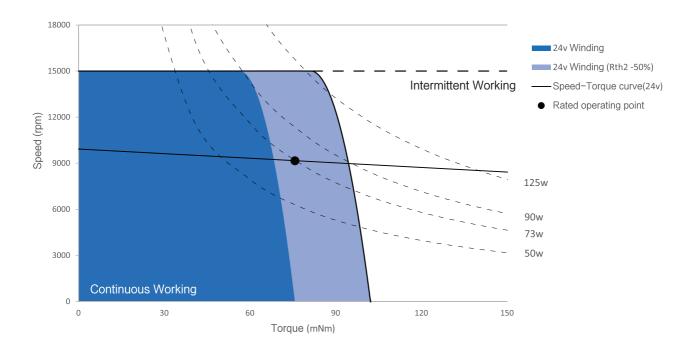
Gearbox PG32A Ø32mm 7Nm 5:1-253:1 Page 92 PG32M Ø32mm 8Nm 5:1-253:1 Page 93

#### Encoder

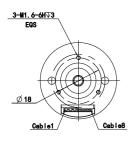
M24 Ø24mm 1024 Lines 3 Channels Page 109 P22 Ø22mm 65536 Turns 131072 Lines Page 108

#### Option

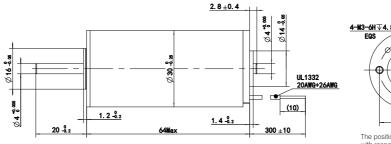
With hall sensor / Sensorless



Dimension



Connectio	Connection of Motor					
Cable No.	信号/Signal	颜色/Color				
1	U	红/red				
2	v	黑/black				
3	W	白/white				
4	Vheil 3~24 VDC	録/green				
5	GND	蓝/blue				
6	Hall 1	黄/yellow				
7	Hall 2	棕/brown				
8	Hall 3	灰/grey				





ECU30064Hxx-S001

## ECH06024 Ø6mm 2/3.2W

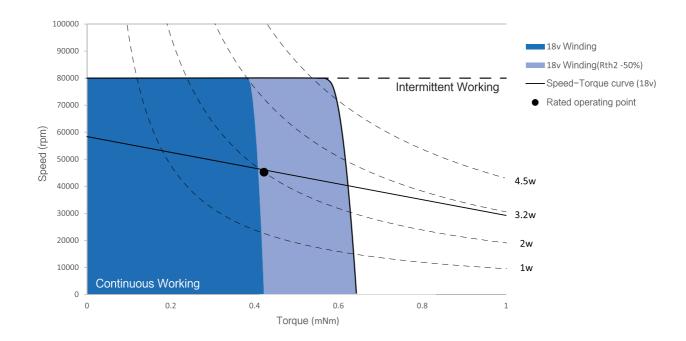
Motor Data		Part Numbers
		ECH06024N12
Nominal voltage	V	12
No load speed	rpm	63000
No load current	mA	70
Nominal speed	rpm	50000
Max. continuous torque	mNm	0.40
Max. continuous current	А	0.30
Stall torque	mNm	2.00
Stall current	А	1.09
Max. efficiency	%	68
Resistance (phase-phase)	Ohm	11.00
Inductance (phase-phase)	mH	0.008
Torque constant	mNm / A	1.84
Speed constant	rpm / V	5200
Speed/torque gradient	rpm / mNm	31145
Mechanical time constant	ms	2.23
Rotor inertia	gcm <sup>2</sup>	0.01

Standard model

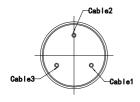
Specification		
Bearing		Ball Bearing
Max. speed	rpm	80000
Axial play	mm	00.29
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1.5
Max. force for press fits (static)	Ν	60
Max. radial load (5mm from flange)	N	10
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	9.0
Winding – Housing	°C/W	1.75
Thermal time constant		
Motor	S	588
Winding	S	1.10
Number of pole pairs		1
Number of phases		3
Weight	g	73

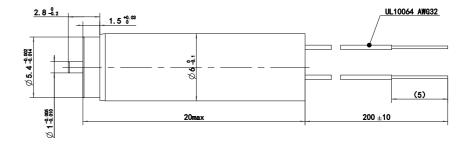
### Combination

Gearbox Encoder Please contact local sales.



Dimension





	Cor	nr	10	ctior	ı of	Motor	
1			•		Ath 1	1 /0 /	

Cable No.	信号/Signal	颜色/Color
1	U	红/red
2	v	黑/black
3	W	白/white

ECH06024Nxx-S001

## ECH08023 Ø8mm 4.2/7.4W

\*Preliminary Version

Motor Data			Part Numbers	
		ECH08023H06	ECH08023H12	ECH08023H24
Nominal voltage	V	6	12	24
No load speed	rpm	33900	43700	44400
No load current	mA	147	105	59
Nominal speed	rpm	28900	35100	35700
Max. continuous torque	mNm	1.42	1.30	1.30
Max. continuous current	А	0.98	0.59	0.30
Stall torque	mNm	5.00	5.80	5.80
Stall current	А	2.94	2.11	1.11
Max. efficiency	%	64	62	63
Resistance (phase-phase)	Ohm	2.04	5.69	21.6
Inductance (phase-phase)	mH	0.023	0.062	0.420
Torque constant	mNm / A	1.71	2.76	5.20
Speed constant	rpm / V	5580	3460	1830
Speed/torque gradient	rpm / mNm	6644	7138	7621
Mechanical time constant	ms	1.54	1.64	1.76
Rotor inertia	gcm <sup>2</sup>	0.02	0.02	0.02

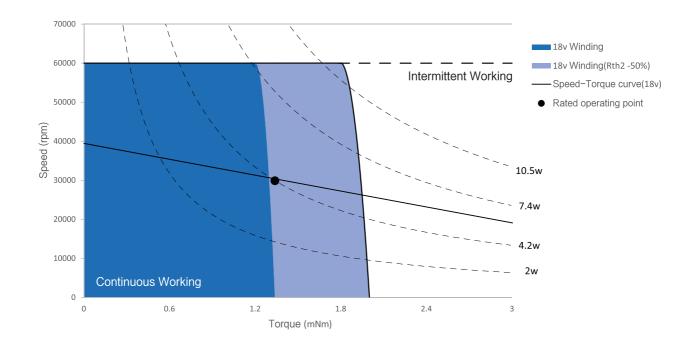
Standard model

Specification		
Bearing		Ball Bearing
Max. speed	rpm	60000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	0.2
Max. force for press fits (static)	Ν	10
Max. radial load (5mm from flange)	Ν	2
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	41
Winding – Housing	°C/W	4
Thermal time constant		
Motor	S	210
Winding	S	1
Number of pole pairs		1
Number of phases		3
Weight	g	10.7

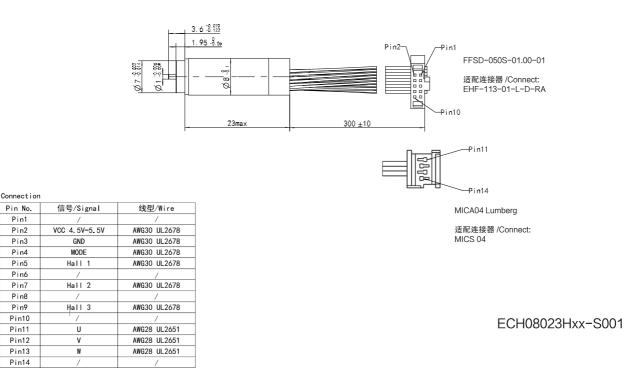
### Combination

Gearbox Encoder Please contact local sales.

Option



### Dimension



## ECH10032 Ø10mm 10.5/13.5W

Motor Data				Part Numbers	\$	
		ECH10032H06	ECH10032H09	ECH10032H12	ECH10032H18	ECH10032H2
Nominal voltage	V	6	9	12	18	24
No load speed	rpm	48200	50400	49600	50500	51800
No load current	mA	282	226	203	183	125
Nominal speed	rpm	40000	43000	42800	44300	45600
Max. continuous torque	mNm	1.90	2.20	2.10	2.20	2.20
Max. continuous current	А	2.00	1.53	1.15	0.83	0.64
Stall torque	mNm	11.9	15.5	15.8	18.3	18.8
Stall current	А	10.7	9.38	7.02	5.47	4.36
Max. efficiency	%	77	80	80	79	79
Resistance (phase-phase)	Ohm	0.56	0.96	1.71	3.29	5.50
Inductance (phase-phase)	mH	0.011	0.023	0.044	0.095	0.100
Torque constant	mNm / A	1.11	1.65	2.25	3.35	4.32
Speed constant	rpm / V	8580	5785	4235	2850	2210
Speed/torque gradient	rpm / mNm	4315	3366	3213	2800	2813
Mechanical time constant	ms	3.64	2.82	2.68	2.35	2.36
Rotor inertia	gcm <sup>2</sup>	0.08	0.08	0.08	0.08	0.08

Specification		
Bearing		Ball Bearing
Max. speed	rpm	65000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	0.16
Max. force for press fits (static)	Ν	12
Max. radial load (5mm from flange)	Ν	2
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	34
Winding – Housing	°C/W	5
Thermal time constant		
Motor	S	220
Winding	S	1.85
Number of pole pairs		1
Number of phases		3
Weight	g	18.2

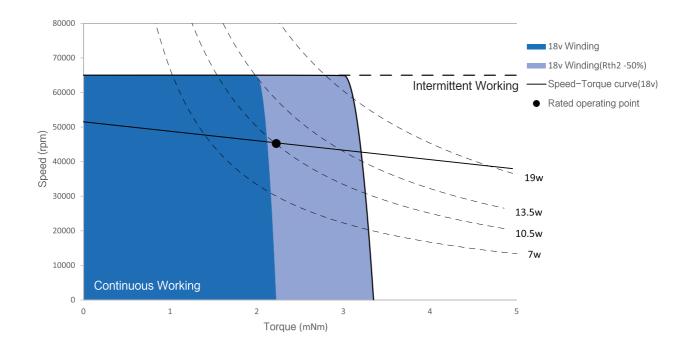
Combination

Standard model

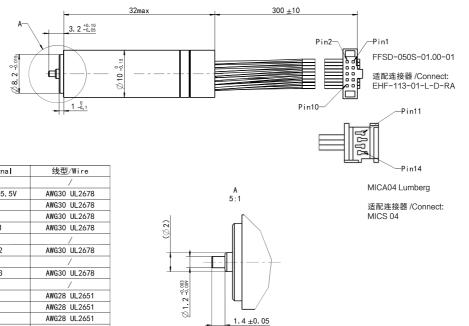
Gearbox PG10M Ø10mm 0.18Nm 3.8:1-62:1 Page 81

Encoder MS10 Ø10mm 1024 Lines 3 Channels

Page 97



### Dimension



Connection	
Pin No.	

Pin No.	信号/Signal	线型/Wire
Pin1	/	/
Pin2	VCC 4.5V-5.5V	AWG30 UL2678
Pin3	GND	AWG30 UL2678
Pin4	MODE	AWG30 UL2678
Pin 5	Hall 1	AWG30 UL2678
Pin6	/	/
Pin7	Hall 2	AWG30 UL2678
Pin8	/	/
Pin9	Hall 3	AWG30 UL2678
Pin10	/	/
Pin11	U	AWG28 UL2651
Pin12	V	AWG28 UL2651
Pin13	W	AWG28 UL2651
Pin14	/	/

1.4 ±0.05

ECH10032Hxx-S001

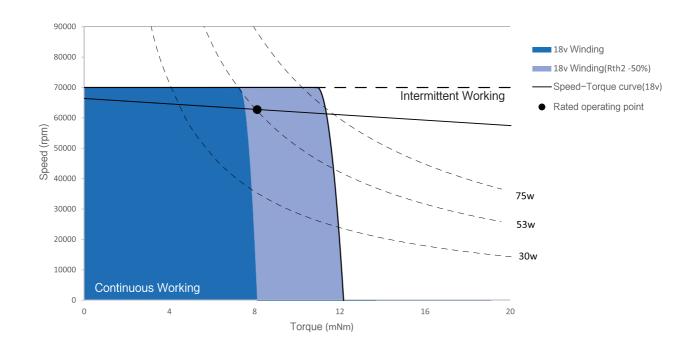
Motor Data			Part Numbers		
		ECH13048H18	ECH13048H24	ECH13048H36	ECH13048H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	66700	66700	68400	68900
No load current	mA	460	530	560	600
Nominal speed	rpm	62600	63000	65200	66200
Max. continuous torque	mNm	8.4	8.1	7.3	6.0
Max. continuous current	А	3.75	2.91	2.01	1.50
Stall torque	mNm	138.9	148.8	158.6	155.9
Stall current	А	54.5	43.6	31.4	23.2
Max. efficiency	%	92	92	91	89
Resistance (phase-phase)	Ohm	0.33	0.55	1.15	2.07
Inductance (phase-phase)	mH	0.020	0.035	0.077	0.133
Torque constant	mNm / A	2.55	3.41	5.04	6.72
Speed constant	rpm / V	3750	2800	1890	1400
Speed/torque gradient	rpm / mNm	486	452	430	437
Mechanical time constant	ms	1.56	1.45	1.38	1.41
Rotor inertia	gcm <sup>2</sup>	0.31	0.31	0.31	0.31

Specification		
Bearing		Ball Bearing
Max. speed	rpm	70000
Axial play	mm	00.29
Radial play		Preloaded
Max. axial load (dynamic)	Ν	1.5
Max. force for press fits (static)	Ν	50
Max. radial load (5mm from flange)	Ν	6
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	18.3
Winding - Housing	°C/W	1.75
Thermal time constant		
Motor	S	524
Winding	S	2.06
Number of pole pairs		1
Number of phases		3
Weight	g	40.3

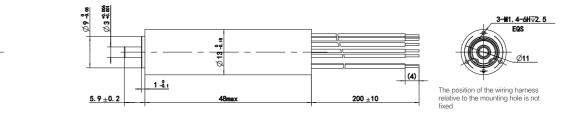
Combination

Standard model

Gearbox Encoder Please contact local sales.



Dimension



Cable No.	信号/Signal	颜色/Color	线规
1	U	红/red	
2	v	黑/black	26AWG
3	W	白/white	
4	V 3~24 VDC	橙/orange	
5	GND	蓝∕blue	
6	Hall 1	黄/yellow	28AWG
7	Hall 2	棕/brown	
8	Hall 3	灰/grey	

### ECH13048Hxx-S001

Motor Data Part Numbers					
		ECH16056H18	ECH16056H24	ECH16056H36	ECH16056H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	44700	45400	47800	46000
No load current	mA	540	610	520	490
Nominal speed	rpm	43000	43200	45700	44000
Max. continuous torque	mNm	15.2	14.6	14.3	12.5
Max. continuous current	А	4.41	3.47	2.47	1.74
Stall torque	mNm	270.7	292.0	318.8	288.3
Stall current	А	69.2	57.1	43.4	28.7
Max. efficiency	%	89	85	88	82
Resistance (phase-phase)	Ohm	0.26	0.42	0.83	1.67
Inductance (phase-phase)	mH	0.025	0.041	0.087	0.161
Torque constant	mNm / A	3.91	5.11	7.35	10.03
Speed constant	rpm / V	2445	1865	1300	950
Speed/torque gradient	rpm / mNm	163	153	147	158
Mechanical time constant	ms	1.17	1.11	1.06	1.15
Rotor inertia	gcm <sup>2</sup>	0.71	0.71	0.71	0.71

Specification Ball Bearing Bearing Max. speed 60000 rpm Axial play mm 0...0.29 Preloaded Radial play Max. axial load (dynamic) 2 Ν Max. force for press fits (static) 22 Ν Max. radial load (5mm from Ν 9.5 flange) -40...+100 °C Ambient temperature °C 155 Max. winding temperature Thermal resistance °C/W Housing - Ambient 16.6 °C/W 0.73 Winding - Housing Thermal time constant Motor s 638 1.83 Winding s Number of pole pairs 1 3 Number of phases 67.5 Weight g

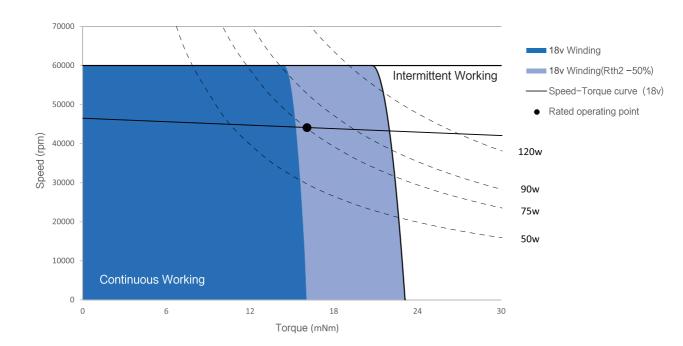
### Combination

Gearbox Encoder Please contact local sales.

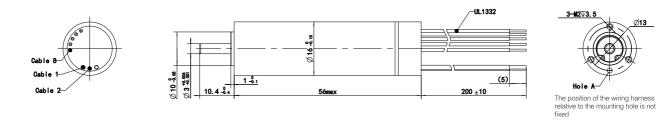
Option With hall sensor / Sensorless Autoclavable

Ø13

### Operating Range



Dimension



onnection of Motor

Cable No.	信号/Signal	颜色/Color	鈛规/Wire gage	最小允许折弯半径(mm)/Win Allowable Bending Rading
1	U	\$∏/red		
2	v	≣a/black	AWG 22	14.6
3	W	白/white	1	
4	V <sub>hall</sub> 3~24 VDC	置/orange		
5	GND	藍/blue	1	
6	Hall 1	黄/yellow	AWG 26	11.8
7	Hall 2	棕/brown	1	
8	Hall 3	夜/grey	1	

ECH16056Hxx-S001

## ECH19058 Ø19mm 115/125W

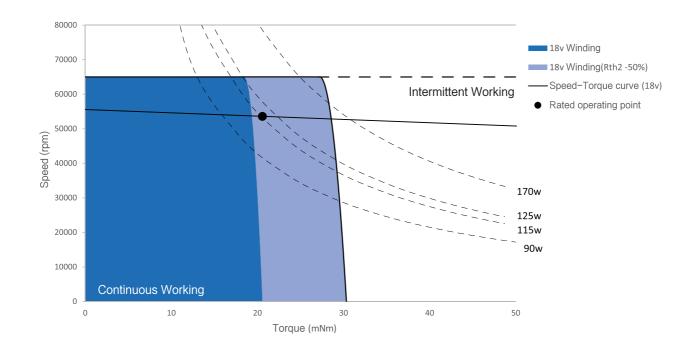
Motor Data		Part Numbers					
		ECH19058H18	ECH19058H24	ECH19058H36	ECH19058H48		
Nominal voltage	V	18	24	36	48		
No load speed	rpm	56000	54000	53500	56000		
No load current	mA	860	900	870	850		
Nominal speed	rpm	53900	52000	51700	54400		
Max. continuous torque	mNm	20.1	20.6	21.7	19.3		
Max. continuous current	А	7.73	5.92	4.11	3.20		
Stall torque	mNm	542.6	582.0	654.8	681.9		
Stall current	А	181.8	142.0	102.9	83.2		
Max. efficiency	%	93	93	93	92		
Resistance (phase-phase)	Ohm	0.099	0.169	0.35	0.577		
Inductance (phase-phase)	mH	0.015	0.028	0.065	0.107		
Torque constant	mNm / A	2.98	4.10	6.37	8.20		
Speed constant	rpm / V	3200	2330	1500	1165		
Speed/torque gradient	rpm / mNm	106	96	82	82		
Mechanical time constant	ms	1.83	1.66	1.42	1.42		
Rotor inertia	gcm <sup>2</sup>	1.65	1.65	1.65	1.65		

Specification		
Bearing		Ball Bearing
Max. speed	rpm	65000
Axial play	mm	00.24
Radial play		Preloaded
Max. axial load (dynamic)	Ν	4
Max. force for press fits (static)	Ν	110
Max. radial load (5mm from flange)	Ν	16
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	15
Winding – Housing	°C/W	0.6
Thermal time constant		
Motor	S	450
Winding	S	1.83
Number of pole pairs		1
Number of phases		3
Weight	g	98

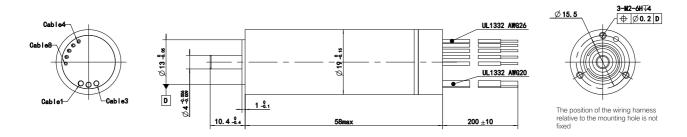
### Combination

Gearbox Encoder Please contact local sales.

Option With hall sensor / Sensorless



Dimension



Co	n	ne	oti	on	. 0	f	Mo	tor	
						-			

悟亏/Signal	颜色/Color
U	红/red
v	<b>黑</b> ∕black
W	白/white
V.mii 3~24 VDC	橙/orange
GND	蓝/blue
Hall 1	黄/yellow
Hall 2	棕/brown
Hall 3	灰/grey
	U V W V <sub>Nall</sub> 3~24 VDC GND Hall 1 Hall 2

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ECH19058Hxx-S001

## ECH22045 Ø22mm 80/100W

Motor Data		Part Numbers				
		ECH22045H18	ECH22045H24	ECH22045H36	ECH22045H48	
Nominal voltage	V	18	24	36	48	
No load speed	rpm	38100	42300	38200	39500	
No load current	mA	740	830	625	550	
Nominal speed	rpm	36100	40500	36600	38000	
Max. continuous torque	mNm	16.8	17.5	16.7	16.1	
Max. continuous current	А	4.45	4.01	2.46	1.90	
Stall torque	mNm	313.6	411.8	385.0	403.6	
Stall current	А	69.23	75.00	42.35	33.80	
Max. efficiency	%	90	91	90	89	
Resistance (phase-phase)	Ohm	0.26	0.32	0.85	1.42	
Inductance (phase-phase)	mH	0.024	0.035	0.097	0.164	
Torque constant	mNm / A	4.53	5.49	9.09	11.94	
Speed constant	rpm / V	2106	1740	1050	800	
Speed/torque gradient	rpm / mNm	121	101	98	95	
Mechanical time constant	ms	2.79	2.34	2.26	2.19	
Rotor inertia	gcm <sup>2</sup>	1.88	1.88	1.88	1.88	

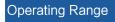
Specification		
Bearing		Ball Bearing
Max. speed	rpm	50000
Axial play	mm	00.33
Radial play		Preloaded
Max. axial load (dynamic)	Ν	4
Max. force for press fits (static)	Ν	110
Max. radial load (5mm from flange)	Ν	16
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	15.0
Winding – Housing	°C/W	2.0
Thermal time constant		
Motor	S	450
Winding	S	6.01
Number of pole pairs		1
Number of phases		3
Weight	g	98

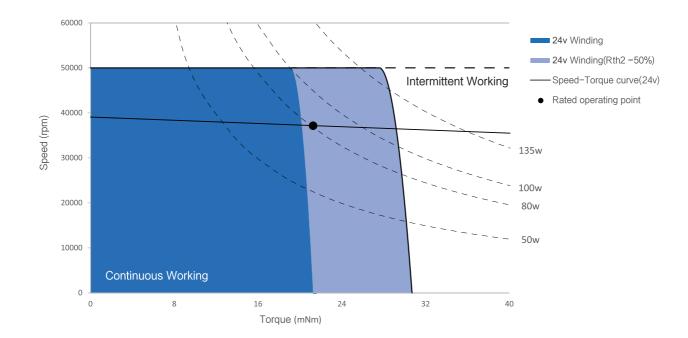
Standard model

Gearbox Please contact local sales.

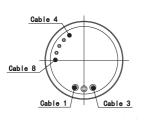
Combination

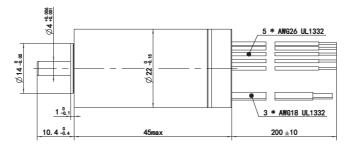
Encoder MH22 Ø22mm 1024 Lines 3 Channels Page 106

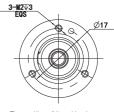




### Dimension







The position of the wiring harness relative to the mounting hole is not fixed

Connection of Motor

Cable No.	信号/Signal	颜色/Color	最小允许折弯半径(mm)/Min Allowable Bending Radius
1	U	红/red	
2	v	黑/black	18.2
3	W	白/white	
4	Vheii 3~24 VDC	橙/orange	
5	GND	蓝/blue	
6	Hall 1	黄/yellow	11.8
7	Hall 2	棕/brown	
8	Hall 3	灰/grey	

ECH22045Hxx-S001

## ECH22060 Ø22mm 120/150W

Motor Data			Part Numbers	
		ECH22060H24	ECH22060H36	ECH22060H48
Nominal voltage	V	24	36	48
No load speed	rpm	40000	42000	42500
No load current	mA	1000	1100	1120
Nominal speed	rpm	38900	40000	40800
Max. continuous torque	mNm	34.2	34.4	31.9
Max. continuous current	А	7.04	5.24	4.06
Stall torque	mNm	1022.7	1245.6	1305.4
Stall current	А	180.45	150.00	120.30
Max. efficiency	%	93	93	93
Resistance (phase-phase)	Ohm	0.13	0.24	0.40
Inductance (phase-phase)	mH	0.019	0.040	0.069
Torque constant	mNm / A	5.67	8.30	10.85
Speed constant	rpm / V	1685	1150	880
Speed/torque gradient	rpm / mNm	40	33	32
Mechanical time constant	ms	1.34	1.12	1.09
Rotor inertia	gcm <sup>2</sup>	3.23	3.23	3.23

Specification		
Bearing		Ball Bearing
Max. speed	rpm	50000
Axial play	mm	00.24
Radial play		Preloaded
Max. axial load (dynamic)	Ν	4
Max. force for press fits (static)	Ν	110
Max. radial load (5mm from flange)	Ν	16
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	12.7
Winding – Housing	°C/W	0.60
Thermal time constant		
Motor	S	400
Winding	S	1.56
Number of pole pairs		1
Number of phases		3
Weight	g	140

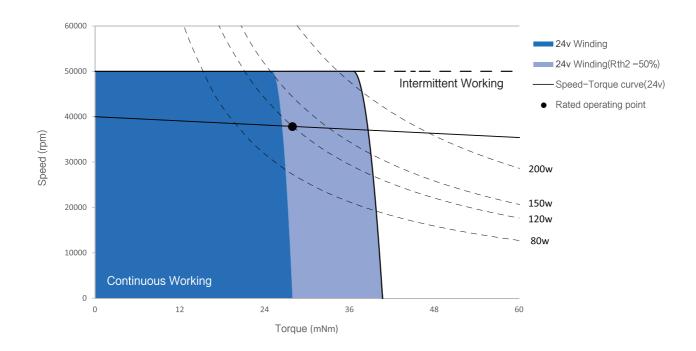
Standard model

### Combination

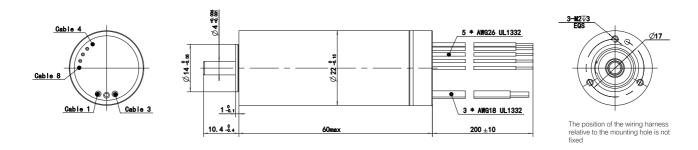
Gearbox Please contact local sales.

Encoder

MH22 Ø22mm 1024 Lines 3 Channels Page 106



Dimension



Cable No.	信号/Signal	颜色/Color	最小允许折弯半径(mm)/Win Allowable Bending Radius
1	U	红/red	
2	v	黑/black	18.2
3	W	白/white	
4	V <sub>Ini</sub> 3~24 VDC	橙/orange	
5	GND	蓝/blue	]
6	Hall 1	黄/yellow	11.8
7	Hall 2	棕/brown	]
8	Hall 3	灰/grey	1

ECH22060Hxx-S001

## ECT22035 Ø22mm 23/32W

Motor Data		Part Numbers
		ECT22035H24
Nominal voltage	V	24
No load speed	rpm	12900
No load current	mA	175
Nominal speed	rpm	11000
Max. continuous torque	mNm	19.2
Max. continuous current	А	1.23
Stall torque	mNm	150
Stall current	А	8.28
Max. efficiency	%	82
Resistance (phase-phase)	Ohm	2.9
Inductance (phase-phase)	mH	170
Torque constant	mNm / A	18.19
Speed constant	rpm / V	525
Speed/torque gradient	rpm / mNm	84
Mechanical time constant	ms	3.49
Rotor inertia	gcm <sup>2</sup>	3.98

Standard model

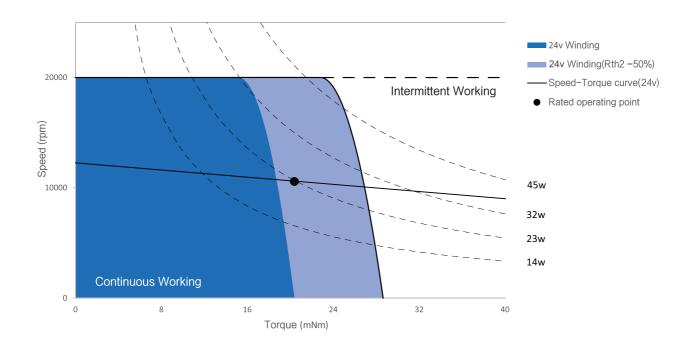
Specification		
Bearing		Ball Bearing
Max. speed	rpm	20000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	4
Max. force for press fits (static)	Ν	110
Max. radial load (5mm from flange)	Ν	22
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing – Ambient	°C/W	16.8
Winding – Housing	°C/W	2.50
Thermal time constant		
Motor	S	600
Winding	S	6.74
Number of pole pairs		2
Number of phases		3
Weight	g	73

### Combination

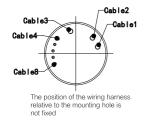
Gearbox PG22M Ø22mm 2Nm 3.9:1-546:1 Page 90

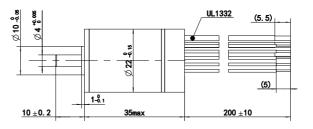
Encoder MH22

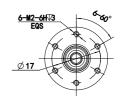
Ø22mm 1024 Lines 3 Channels Page 106



### Dimension







Connection of Motor

Cable No.	信号/Signal	颜色/Color	线规/wire gage
1	U	红/Red	
2	v	黑/Black	18AWG
3	W	白/White	1
4	VCC 4.5~5.5Vdc	橙/0range	
5	GND	蓝/Blue	
6	H1	黄/Yellow	26AWG
7	H2	棕/Brown	]
8	H3	灰/Gray	]

ECT22035Hxx-S001

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## ECT22064 Ø22mm 64/90W

Motor Data		Part Numbers			
		ECT22064H12	ECT22064H24	ECT22064H36	ECT22064H48
Nominal voltage	V	12	24	36	48
No load speed	rpm	10400	10600	10580	11000
No load current	mA	409	401	322	297
Nominal speed	rpm	9600	9800	9800	10300
Max. continuous torque	mNm	60.7	59.7	54.9	56.4
Max. continuous current	А	6.00	3.15	2.03	1.65
Stall torque	mNm	700.0	771.7	714.4	813.2
Stall current	А	64.52	35.56	22.22	19.50
Max. efficiency	%	89	89	88	88
Resistance (phase-phase)	Ohm	0.186	0.675	1.620	2.462
Inductance (phase-phase)	mH	0.015	0.060	0.136	0.220
Torque constant	mNm / A	10.85	21.70	32.15	41.70
Speed constant	rpm / V	880	440	297	229
Speed/torque gradient	rpm / mNm	15	14	15	14
Mechanical time constant	ms	1.66	1.51	1.65	1.49
Rotor inertia	gcm <sup>2</sup>	10.50	10.50	10.50	10.50

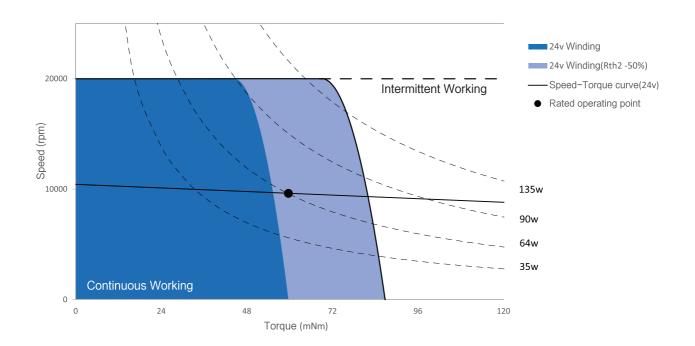
Standard model

Specification		
Bearing		Ball Bearing
Max. speed	rpm	20000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	4
Max. force for press fits (static)	Ν	110
Max. radial load (5mm from flange)	Ν	29
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	11.9
Winding – Housing	°C/W	1.19
Thermal time constant		
Motor	S	615
Winding	S	7
Number of pole pairs		2
Number of phases		3
Weight	g	140

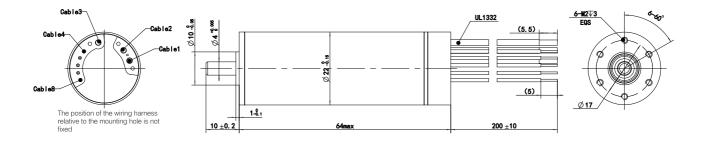
### Combination

Gearbox PG22M Ø22mm 2Nm 3.9:1-546:1 Page 90

Encoder MH22 Ø22mm 1024 Lines 3 Channels Page 106



Dimension



Connect i on	of Motor		
Cable No.	信号/Signal	颜色/Color	线规/wire gage
1	U	红/Red	
2	v	黑/Black	18AWG
3	W	白/White	
4	VCC 4.5~5.5Vdc	橙/Orange	
5	GND	蓝∕Blue	
6	Hall 1	黄/Yellow	26AWG
7	Hall 2	棕/Brown	1
8	Hall 3	灰/Gray	]

ECT22064Hxx-S001

Product Overview

# Product Overview

## ECT30090 Ø30mm 220/340W

Motor Data		Part Numbers
		ECT30090H24
Nominal voltage	V	24
No load speed	rpm	10300
No load current	mA	990
Nominal speed	rpm	10000
Max. continuous torque	mNm	224.4
Max. continuous current	А	11.43
Stall torque	mNm	5093
Stall current	А	236.9
Max. efficiency	%	91
Resistance (phase-phase)	Ohm	0.101
Inductance (phase-phase)	mH	0.014
Torque constant	mNm / A	21.50
Speed constant	rpm / V	444
Speed/torque gradient	rpm / mNm	2.1
Mechanical time constant	ms	1.32
Rotor inertia	gcm <sup>2</sup>	45.00

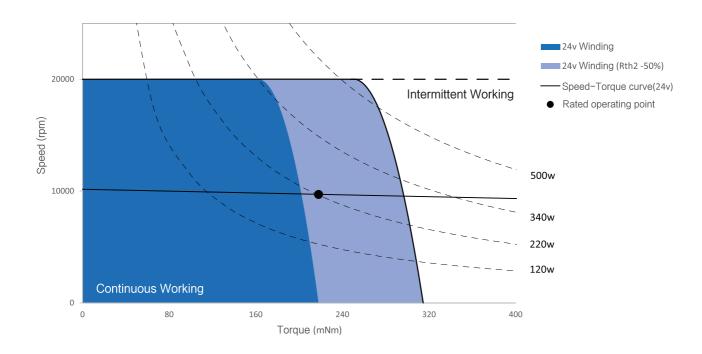
Standard model

Specification		
Bearing		Ball Bearing
Max. speed	rpm	20000
Axial play	mm	00.14
Radial play		Preloaded
Max. axial load (dynamic)	Ν	5.5
Max. force for press fits (static)	Ν	73
Max. radial load (5mm from flange)	Ν	25
Ambient temperature	°C	-40+100
Max. winding temperature	°C	155
Thermal resistance		
Housing - Ambient	°C/W	5.9
Winding – Housing	°C/W	0.70
Thermal time constant		
Motor	S	1659
Winding	S	3
Number of pole pairs		2
Number of phases		3
Weight	g	396

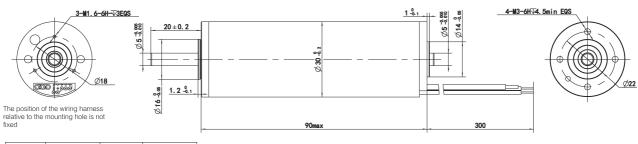
### Combination

Gearbox PG32M Ø32mm 8Nm 3.9:1-406:1 Page 90

Encoder Please contact local sales.



### Dimension



Cable No.	信号/Signal	颜色/Color	线规/wire gage
1	U	红/Red	
2	v	黑/Black	18AWG
3	W	白/White	
4	Vhal I 4.5-5.5V	橙/0range	
5	GND	蓝/Blue	26AWG
6	H1	黄/Yellow	2001112
7	H2	棕/Brown	26AWG
8	H3	灰/Gray	26AWG

### ECT30090Hxx-S001

Product Overview

## Note

NOOMS'

## **Coreless Brushed DC Motor**

DCU08017 DCU10017 DCU10025 DCU13020 DCU13028 DCU16025 DCU17025 DCU17035 DCU24032



## DCU08017 Ø8mm Precious Metal Brushes 0.3/1W

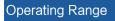
Motor Data		Part N	umbers
		DCU08017P06	DCU08017P12
Nominal voltage	V	6	12
No load speed	rpm	13500	16000
No load current	mA	14	6
Nominal speed	rpm	3360	5460
Max. continuous torque	mNm	0.60	0.60
Max. continuous current	А	0.164	0.093
Stall torque	mNm	0.85	0.95
Stall current	А	0.21	0.14
Max. efficiency	%	55	63
Terminal Resistance	Ohm	28.0	87.0
Terminal Inductance	mH	0.206	0.606
Torque constant	mNm / A	3.96	6.87
Speed constant	rpm / V	2410	1390
Speed/torque gradient	rpm / mNm	17030	17603
Mechanical time constant	ms	6.60	6.82
Rotor inertia	gcm <sup>2</sup>	0.037	0.037

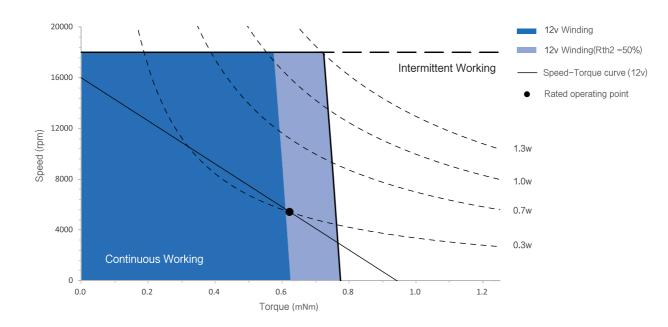
Specification		
Bearing		sleeve bearing
Max. speed	rpm	18000
Axial play	mm	≤0.3
Number of commutator segmen	nts	5
Ambient temperature	°C	-20+65
Max. winding temperature	°C	100
Thermal resistance		
Housing - Ambient	°C/W	52.8
Winding – Housing	°C/W	26.4
Thermal time constant		
Motor	S	21
Winding	S	2.37
Number of pole pairs		1
Weight	g	4.5

Combination

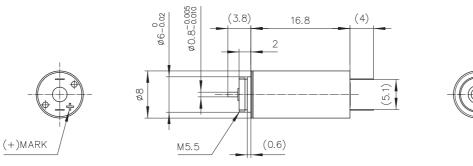
Gearbox PG08C Ø8mm 0.1 Nm 16:1-1024:1 Page 79

Encoder RS08 Ø8mm 12Lines 2 Channels Page 95





### Dimension



DCU08017Pxx-S001

## DCU10017 Ø10mm Precious Metal Brushes 0.4/1.1W

Motor Data		Part N	lumbers
		DCU10017P03	DCU10017P06
Nominal voltage	V	3	6
No load speed	rpm	13300	13800
No load current	mA	18.6	11.2
Nominal speed	rpm	4990	5010
Max. continuous torque	mNm	0.80	0.71
Max. continuous current	А	0.403	0.197
Stall torque	mNm	1.33	1.21
Stall current	А	0.63	0.30
Max. efficiency	%	69	65
Terminal Resistance	Ohm	4.7	19.8
Terminal Inductance	mH	0.042	0.197
Torque constant	mNm / A	2.09	4.00
Speed constant	rpm / V	4570	2390
Speed/torque gradient	rpm / mNm	10345	11844
Mechanical time constant	ms	7.37	7.57
Rotor inertia	gcm <sup>2</sup>	0.068	0.061

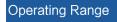
Specification		
Bearing		sleeve bearing
Max. speed	rpm	15000
Axial play	mm	≤0.3
Number of commutator segmer	nts	5
Ambient temperature	°C	-20+65
Max. winding temperature	°C	100
Thermal resistance		
Housing - Ambient	°C/W	54.5
Winding – Housing	°C/W	23.4
Thermal time constant		
Motor	S	108
Winding	S	2.53
Number of pole pairs		1
Weight	g	7.4

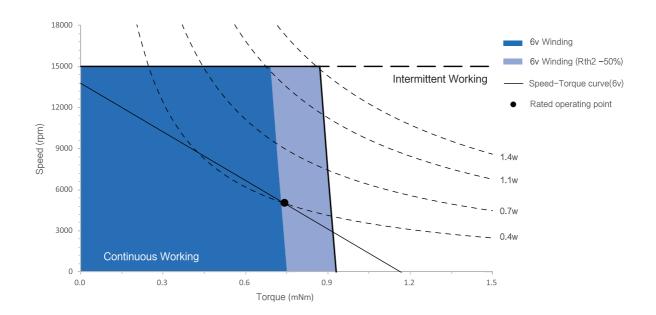
### Combination

Gearbox PG10C Ø10mm 0.15 Nm 4:1-1024:1 Page 80

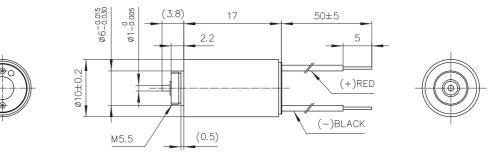
Encoder

**RS10** Ø10mm 12 Lines 2 Channels Page 96





### Dimension



DCU10017Pxx-S001

Motor Data			Part Numbers	
		DCU10025P03	DCU10025P06	DCU10025P12
Nominal voltage	V	3	6	12
No load speed	rpm	13200	11900	13100
No load current	mA	19.2	10.4	4.6
Nominal speed	rpm	6790	5900	6500
Max. continuous torque	mNm	1.63	1.73	1.58
Max. continuous current	А	0.777	0.374	0.188
Stall torque	mNm	3.39	3.48	3.19
Stall current	А	1.58	0.73	0.37
Max. efficiency	%	79	78	79
Terminal Resistance	Ohm	1.9	8.2	32.4
Terminal Inductance	mH	0.026	0.128	0.432
Torque constant	mNm / A	2.15	4.75	8.60
Speed constant	rpm / V	4450	2010	1110
Speed/torque gradient	rpm / mNm	3940	3469	4180
Mechanical time constant	ms	4.46	4.07	4.25
Rotor inertia	gcm <sup>2</sup>	0.108	0.112	0.097

Specification		
Bearing		sleeve bearing
Max. speed	rpm	15000
Axial play	mm	≤0.3
Number of commutator segme	ents	5
Ambient temperature	°C	-20+65
Max. winding temperature	°C	100
Thermal resistance		
Housing – Ambient	°C/W	41.3
Winding – Housing	°C/W	10.8
Thermal time constant		
Motor	S	135
Winding	S	1.78
Number of pole pairs		1
Weight	g	10.7

### Combination

Gearbox PG10C Ø10mm 0.15 Nm 4:1-1024:1 Page 80

Encoder RS10 Ø10mm 12 Lines 2 Channels

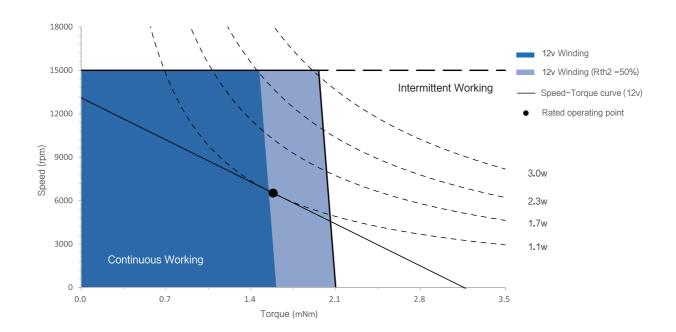
Page 96

**NOOMS'** 

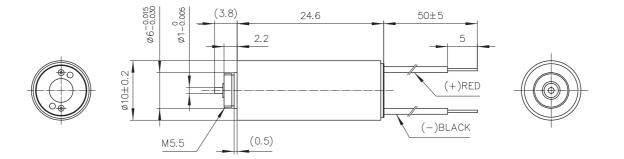
Slotless BLDC Motor Overview

Coreless Brushed DC Motor

Encoder Planetart Gearbox



### Dimension



DCU10025Pxx-S001

## DCU13020 Ø13mm Precious Metal Brushes 1.7/2.3W

Motor Data				Dort Numbere		
				Part Numbers		
		DCU13020P03	DCU13020P06	DCU13020P09	DCU13020P12	DCU13020P15
Nominal voltage	V	3	6	9	12	15
No load speed	rpm	9800	12100	12400	12900	12400
No load current	mA	23.3	23.0	11.7	8.0	7.1
Nominal speed	rpm	5030	8100	7940	8630	8110
Max. continuous torque	mNm	1.64	1.74	1.85	1.83	1.81
Max. continuous current	А	0.596	0.409	0.275	0.218	0.167
Stall torque	mNm	3.44	5.12	5.36	5.62	5.33
Stall current	A	1.20	1.13	0.77	0.65	0.47
Max. efficiency	%	74	73	79	78	77
Terminal Resistance	Ohm	2.5	5.3	11.7	18.6	32.0
Terminal Inductance	mH	0.041	0.099	0.246	0.402	0.688
Torque constant	mNm / A	2.87	4.53	6.97	8.76	11.37
Speed constant	rpm / V	3330	2110	1370	1090	840
Speed/torque gradient	rpm / mNm	2903	2471	2300	2327	2364
Mechanical time constant	ms	8.33	9.19	7.68	7.77	7.82
Rotor inertia	gcm <sup>2</sup>	0.274	0.355	0.319	0.319	0.316

Specification		
Bearing		sleeve bearing
Max. speed	rpm	13000
Axial play	mm	≤0.3
Number of commutator segme	nts	5
Ambient temperature	°C	-20+65
Max. winding temperature	°C	100
Thermal resistance		
Housing - Ambient	°C/W	50.6
Winding – Housing	°C/W	16.8
Thermal time constant		
Motor	S	76
Winding	S	4.14
Number of pole pairs		1
Weight	g	13.6

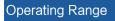
### Combination

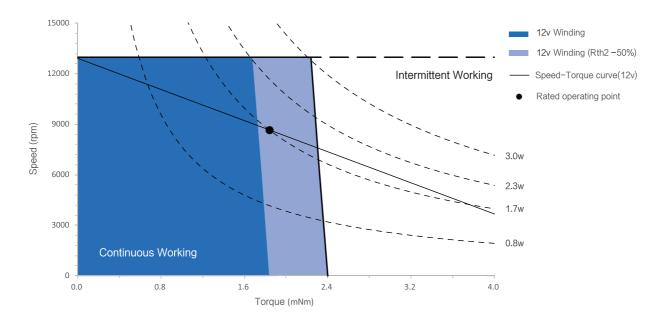
Gearbox PG13C Ø13mm 0.3 Nm 4.1:1-425:1 Page 82

### Encoder

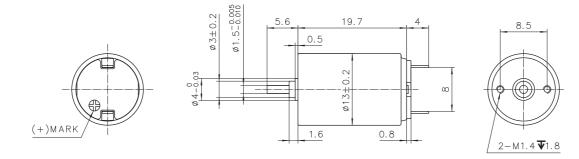
R13 Ø13mm 256 Lines 3 Channels Page 99 RS13 Ø13mm 16 Lines 2 Channels Page 98

### Option Ball Bearing Low temperature





### Dimension



DCU13020Pxx-S001

## DCU13028 Ø13mm Precious Metal Brushes 2.8/4.2W

Motor Data				Part Numbers		
		DCU13028P06	DCU13028P12	DCU13028P15	DCU13028P18	DCU13028P24
Nominal voltage	V	6	12	15	18	24
No load speed	rpm	9700	11800	12000	11400	11700
No load current	mA	16.7	16.8	10.0	10.5	7.5
Nominal speed	rpm	6110	7980	8430	7730	7980
Max. continuous torque	mNm	3.36	3.43	3.33	3.44	3.48
Max. continuous current	А	0.591	0.359	0.293	0.231	0.179
Stall torque	mNm	9.18	11.36	11.34	10.91	11.40
Stall current	A	1.57	1.15	0.96	0.72	0.57
Max. efficiency	%	80	82	81	85	84
Terminal Resistance	Ohm	3.8	10.4	15.6	25.0	41.9
Terminal Inductance	mH	0.090	0.244	0.372	0.574	0.977
Torque constant	mNm / A	5.86	9.84	11.79	15.16	19.89
Speed constant	rpm / V	1630	970	810	630	480
Speed/torque gradient	rpm / mNm	1066	1025	1072	1039	1011
Mechanical time constant	ms	4.72	4.5	4.73	4.58	4.44
Rotor inertia	gcm <sup>2</sup>	0.423	0.419	0.421	0.421	0.419

Specification		
Bearing		sleeve bearing
Max. speed	rpm	13000
Axial play	mm	≤0.3
Number of commutator segmer	nts	5
Ambient temperature	°C	-20+65
Max. winding temperature	°C	100
Thermal resistance		
Housing – Ambient	°C/W	36.3
Winding – Housing	°C/W	8.4
Thermal time constant		
Motor	S	229
Winding	s	3.90
Number of pole pairs		1
Weight	g	20.4

Combination

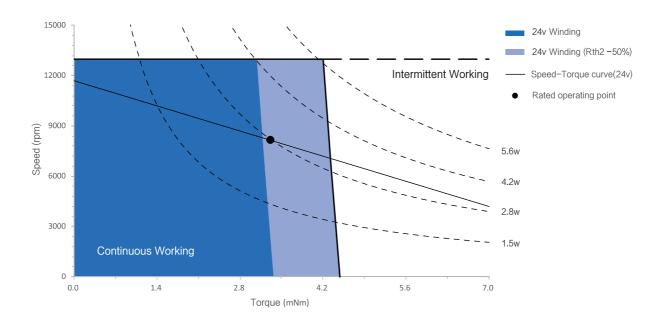
Gearbox PG13C Ø13mm 0.3 Nm 4.1:1-425:1 Page 82

Encoder

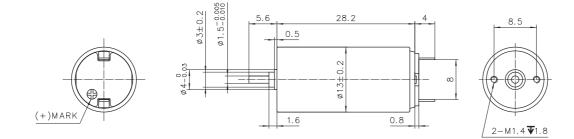
R13 Ø13mm 256 Lines 3 Channels Page 99 **RS13** Ø13mm 16 Lines 2 Channels Page 98

Option

**Ball Bearing** Low temperature



### Dimension



DCU13028Pxx-S001

Motor Data			Part Numbers	
		DCU16025G06	DCU16025G12	DCU16025G24
Nominal voltage	V	6	12	24
No load speed	rpm	10800	10600	12700
No load current	mA	22.3	7.7	6.8
Nominal speed	rpm	5490	5680	8180
Max. continuous torque	mNm	1.87	2.11	2.23
Max. continuous current	A	0.384	0.206	0.133
Stall torque	mNm	3.90	4.63	6.39
Stall current	A	0.76	0.44	0.36
Max. efficiency	%	69	75	74
Terminal Resistance	Ohm	7.9	27.5	66.4
Terminal Inductance	mH	0.027	0.144	0.419
Torque constant	mNm / A	5.16	10.61	17.68
Speed constant	rpm / V	1850	900	540
Speed/torque gradient	rpm / mNm	2846	2333	2028
Mechanical time constant	ms	6.65	6.06	5.71
Rotor inertia	gcm <sup>2</sup>	0.223	0.248	0.269

Specification		
Bearing		sleeve bearing
Max. speed	rpm	13000
Axial play	mm	≤0.3
Number of commutator segments		5
Ambient temperature	°C	-20+85
Max. winding temperature	°C	100
Thermal resistance		
Housing - Ambient	°C/W	40.6
Winding – Housing	°C/W	10.5
Thermal time constant		
Motor	S	281
Winding	S	4.26
Number of pole pairs		1
Weight	g	24.3

### Combination

Gearbox PG16C Ø16mm 0.5 Nm 4.4:1-850:1 Page 84 PG16M Ø16mm 0.65Nm 3.9:1-406:1 Page 85

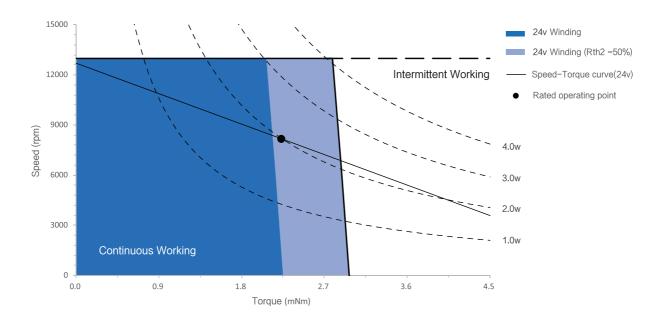
### Encoder

R16 Ø16mm 512 Lines 3 Channels Page 101 K16 Ø16mm 200 Lines 2 Channels Page 102

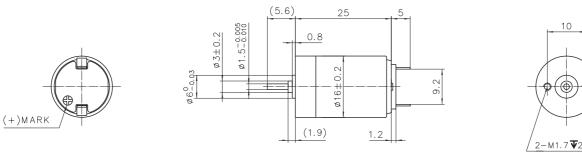
### Option

Precious Metal Brushes/Graphite Brushes

### Operating Range



### Dimension



DCU16025Gxx-S001

Motor Data		Part Numbers							
		DCU17025G06	DCU17025G12	DCU17025G18	DCU17025G24				
Nominal voltage	V	6	12	18	24				
No load speed	rpm	10400	10400	10700	11400				
No load current	mA	12.3	8.2	6.3	3.5				
Nominal speed	rpm	7310	7520	7800	8260				
Max. continuous torque	mNm	3.69	3.90	3.88	3.89				
Max. continuous current	А	0.686	0.365	0.250	0.195				
Stall torque	mNm	12.47	14.16	14.47	14.91				
Stall current	A	2.27	1.29	0.91	0.73				
Max. efficiency	%	86	83	84	87				
Terminal Resistance	Ohm	2.6	9.3	19.8	32.7				
Terminal Inductance	mH	0.068	0.272	0.600	0.900				
Torque constant	mNm / A	5.49	10.98	15.92	20.32				
Speed constant	rpm / V	1740	870	600	470				
Speed/torque gradient	rpm / mNm	837	737	746	756				
Mechanical time constant	ms	5.96	5.80	5.79	5.91				
Rotor inertia	gcm <sup>2</sup>	0.680	0.752	0.741	0.746				

Specification		
Bearing		sleeve bearing
Max. speed	rpm	12000
Axial play	mm	≤0.3
Number of commutator segments	5	5
Ambient temperature	°C	-20+85
Max. winding temperature	°C	100
Thermal resistance		
Housing - Ambient	°C/W	35.0
Winding – Housing	°C/W	13.2
Thermal time constant		
Motor	S	360
Winding	S	6.20
Number of pole pairs		1
Weight	g	30

### Combination

 Gearbox

 PG16C

 Ø16mm
 0.5 Nm
 4.4:1-850:1

 Page 84

 PG16M

 Ø16mm
 0.65 Nm
 3.9:1-406:1

 Page 85

#### Encoder

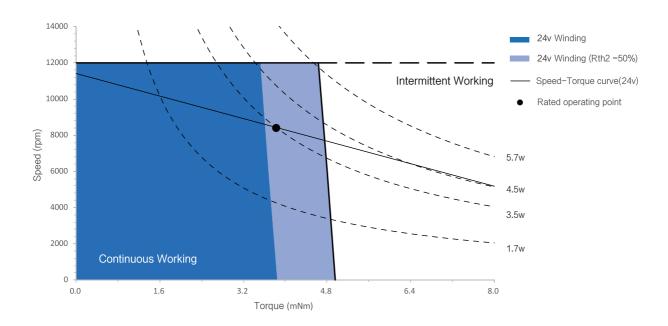
R16 Ø16mm 512 Lines 3 Channels Page 101 K16 Ø16mm 200 Lines 2 Channels Page 102

#### Option

Precious Metal Brushes/Graphite Brushes Ball Bearing Low temperature

Standard model

### Operating Range



### Dimension

(1.9)



DCU17025Gxx-S001

(+)MARK

# DCU17035 Ø17mm Graphite Brushes 7.5/9W

Motor Data			Part Ni	umbers	
		DCU17035G12	DCU17035G18	DCU17035G24	DCU17035G36
Nominal voltage	V	12	18	24	36
No load speed	rpm	9900	11000	11500	10500
No load current	mA	19.7	24.6	24.7	12.8
Nominal speed	rpm	7130	8320	9050	7990
Max. continuous torque	mNm	7.25	7.18	7.72	7.66
Max. continuous current	A	0.650	0.491	0.421	0.253
Stall torque	mNm	26.10	29.91	37.12	32.93
Stall current	A	2.27	1.94	1.90	1.03
Max. efficiency	%	83	79	79	79
Terminal Resistance	Ohm	5.3	9.3	12.6	34.8
Terminal Inductance	mH	0.166	0.285	0.453	1.340
Torque constant	mNm / A	11.51	15.40	19.49	31.83
Speed constant	rpm / V	830	620	490	300
Speed/torque gradient	rpm / mNm	382	373	317	328
Mechanical time constant	ms	4.36	4.34	3.78	3.92
Rotor inertia	gcm <sup>2</sup>	1.09	1.11	1.14	1.14

Specification		
Bearing		sleeve bearing
Max. speed	rpm	12000
Axial play	mm	≤0.3
Number of commutator segme	nts	5
Ambient temperature	°C	-20+85
Max. winding temperature	°C	125
Thermal resistance		
Housing - Ambient	°C/W	21.3
Winding – Housing	°C/W	11.6
Thermal time constant		
Motor	s	504
Winding	s	10.96
Number of pole pairs		1
Weight	g	41.4

Standard model

### Combination

 Gearbox

 PG16C

 Ø16mm
 0.5 Nm
 4.4:1-850:1

 Page
 84

 PG16M
 916mm
 0.65 Nm
 3.9:1-406:1

 Page
 85
 95
 95

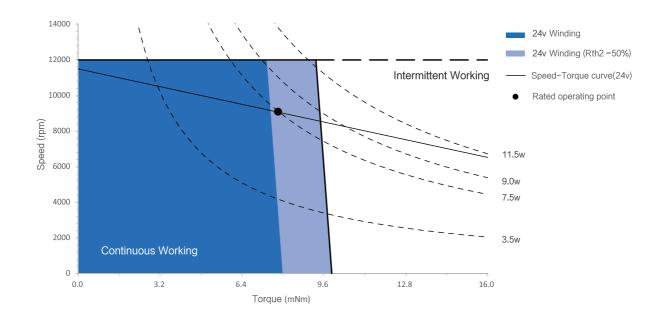
#### Encoder

R16 Ø16mm 512 Lines 3 Channels Page 101 K16 Ø16mm 200 Lines 2 Channels Page 102

#### Option

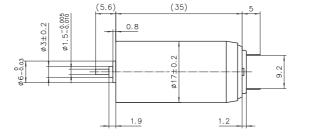
Precious Metal Brushes/Graphite Brushes Ball Bearing Low temperature

### Operating Range



### Dimension

(+)MARK





DCU17035Gxx-S001

Motor Data			Part N	umbers	
		DCU24032G09	DCU24032G12	DCU24032G18	DCU24032G24
Nominal voltage	V	9	12	18	24
No load speed	rpm	9700	9700	10100	9600
No load current	mA	40.0	25.6	18.3	21.0
Nominal speed	rpm	7450	7550	8050	7560
Max. continuous torque	mNm	9.83	10.65	10.92	11.89
Max. continuous current	A	1.162	0.942	0.659	0.506
Stall torque	mNm	42.85	50.53	53.66	60.58
Stall current	A	4.89	4.29	3.15	2.47
Max. efficiency	%	83	82	85	83
Terminal Resistance	Ohm	1.8	2.8	5.7	9.7
Terminal Inductance	mH	0.386	0.068	0.143	0.284
Torque constant	mNm / A	8.76	11.79	17.05	24.49
Speed constant	rpm / V	1090	810	560	390
Speed/torque gradient	rpm / mNm	229	192	188	155
Mechanical time constant	ms	7.74	5.70	6.24	5.66
Rotor inertia	gcm <sup>2</sup>	3.23	2.83	3.17	3.50

Specification		
Bearing		Ball Bearing
Max. speed	rpm	11000
Axial play	mm	≤0.15
Number of commutator segme	nts	5
Ambient temperature	°C	-40+85
Max. winding temperature	°C	125
Thermal resistance		
Housing - Ambient	°C/W	24
Winding – Housing	°C/W	5.6
Thermal time constant		
Motor	S	669
Winding	S	6.66
Number of pole pairs		1
Weight	g	78.8

### Combination

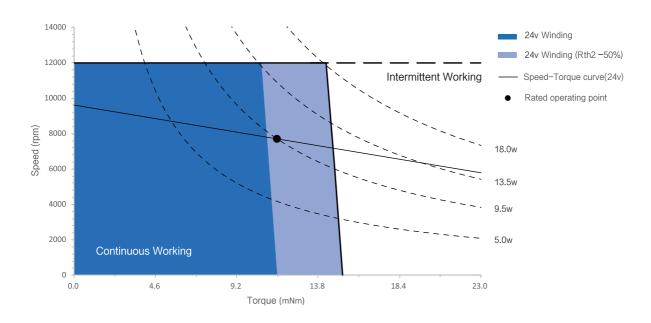
Gearbox PG22C Ø22mm 0.8 Nm 4:1-509:1 Page 89

#### Encoder

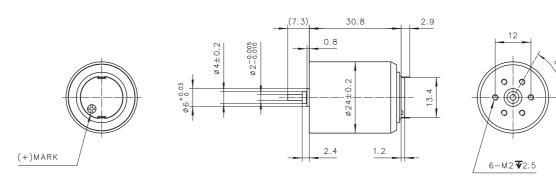
K16 Ø16mm 200 Lines 2 Channels Page 102

Standard model

### Operating Range



### Dimension



DCU24032Gxx-S101

# Note

**MOONS'** 


# **Planetary Gearbox**

PG08C PG10C NEW PG10M PG13C PG13M PG16C PG16M NEW PG16MN Low noise NEW PG16MP High power

NEW PG19M PG22C NEW PG22M PG26M NEW PG32A PG32M

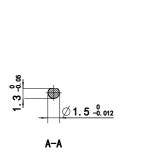
# PG08C Planetary Gearbox Ø8mm 0.1Nm

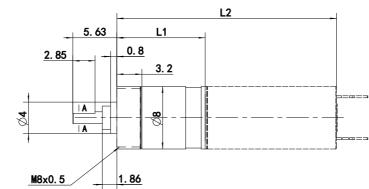
GearboxData						
Reduction Ratio		4:1	16:1	64:1	256:1	1024:1
Number of stages		1	2	3	4	5
Max. continuous torque	Nm	0.01	0.02	0.06	0.08	0.10
Max. intermittent torque	Nm	0.02	0.03	0.09	0.12	0.15
Weight	g	2.6	3.2	3.9	4.6	5.3
Max. efficiency	%	87	76	66	57	50
Gearbox length L1	mm	8.8	11.3	13.9	16.4	19.0
Gearbox + Motor length L2						
∟DCU08017	mm	25.6	28.1	30.7	33.2	35.8

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		sleeve bearing
Radial play	mm	≤ 0.07
Axial play	mm	≤ 0.15
Max. radial load	Ν	0.8(5mm from flange)
Max. axial load	Ν	1
Backlash	0	≤ 3
Direction of rotation (drive to output)		=
Operating temperature	°C	-20+65

#### Dimension







Technical Controller

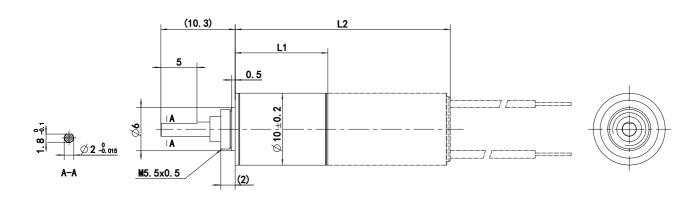
Standard ratio

# PG10C Planetary Gearbox Ø10mm 0.15Nm

GearboxData						
Reduction Ratio		4:1	16:1	64:1	256:1	1024:1
Number of stages		1	2	3	4	5
Max. continuous torque	Nm	0.01	0.03	0.10	0.15	0.15
Max. intermittent torque	Nm	0.02	0.05	0.15	0.23	0.23
Weight	g	5.5	6.9	8.3	9.7	11.1
Max. efficiency	%	87	76	66	57	50
Gearbox length L1	mm	12.9	12.9	15.8	18.7	21.6
Gearbox + Motor length L	2 mm					
∟DCU10017		29.9	29.9	32.8	35.7	38.6
└ DCU10025		37.5	37.5	40.4	43.3	46.2

### Specification

Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		sleeve bearing
Radial play	mm	≤ 0.07
Axial play	mm	≤ 0.2
Max. radial load	Ν	1(5mm from flange)
Max. axial load	Ν	2
Backlash	0	≤ 3
Direction of rotation (drive to output)		=
Operating temperature	°C	-20+65

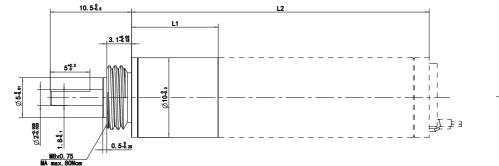


# PG10M Planetary Gearbox Ø10mm 0.18Nm

GearboxData				
Reduction Ratio		3.8:1	16:1	62:1
Number of stages		1	2	3
Max. continuous torque	Nm	0.012	0.036	0.120
Max. intermittent torque	Nm	0.018	0.048	0.160
Weight	g	4.3	5.6	6.8
Max. efficiency	%	90	81	73
Gearbox length L1	mm	7.9	11.0	14.0
Gearbox + Motor length L2				

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.1
Max. axial load	Ν	5 (5mm from flange)
Max. radial load	Ν	5
Max. force for press fits	Ν	11
Recommend input speed	rpm	≤ 20000
Backlash	o	≤ 1.8
Direction of rotation (drive to output)		=
Operating temperature	° C	-40+100

Standard ratio



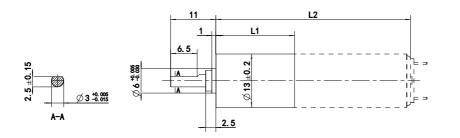


PG13C Planetary Gearbox Ø13	3mm 0.3Nm
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GearboxData							
Reduction Ratio		4:1	16:1	66:1	271:1		
				90:1	315:1		
					425:1		
Number of stages		1	2	3	4		
Max. continuous torque	Nm	0.10	0.15	0.25	0.30		
Max. intermittent torque	Nm	0.15	0.23	0.33	0.45		
Weight	g	13.5	13.5	16.0	18.9		
Max. efficiency	%	90	81	73	66		
Gearbox length L1	mm	19.1	19.1	22.9	26.6		
Gearbox + Motor length L2							
└DCU13020	mm	39.8	39.8	43.6	47.3		
└DCU13028	mm	48.3	48.3	52.1	55.8		

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		sleeve bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.25
Max. axial load	Ν	5 (5mm from flange)
Max. radial load	Ν	5
Max. force for press fits	Ν	15
Recommend input speed	rpm	≤ 10000
Backlash	0	≤ 3
Direction of rotation (drive to output)		=
Operating temperature	°C	-20+65



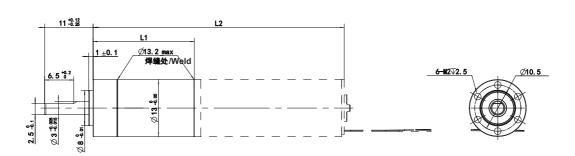


# PG13M Planetary Gearbox Ø13mm 0.4Nm

GearboxData					
Reduction Ratio		3.8:1	19:1	54:1	276:1
			26:1	73:1	421:1
				94:1	664:1
				131:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.15	0.20	0.30	0.40
Max. intermittent torque	Nm	0.20	0.26	0.40	0.50
Weight	g	11	14	17	20
Max. efficiency	%	90	81	73	66
Gearbox length L1	mm	15.1	19.0	23.0	26.9
Gearbox + Motor length L2					
∟ ECU13026	mm	37.0	40.9	44.9	48.8
∟ ECU13038	mm	49.2	53.1	57.1	61.0

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.1
Max. axial load	Ν	40 (5mm from flange)
Max. radial load	Ν	20
Max. force for press fits	Ν	30
Recommend input speed	rpm	≤ 18000
Backlash	o	≤ 1.5
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

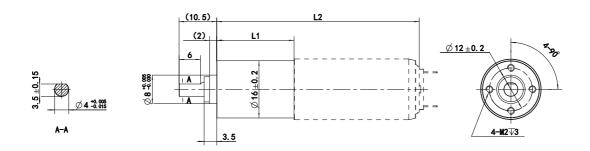


# PG16C Planetary Gearbox Ø16mm 0.5Nm

GearboxData					
Reduction Ratio		4:1	19:1	84:1	369:1
			29:1	103:1	850:1
				157:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.20	0.30	0.40	0.50
Max. intermittent torque	Nm	0.30	0.45	0.60	0.75
Weight	g	15.5	19.0	22.5	26.0
Max. efficiency	%	81	66	53	43
Gearbox length L1	mm	18.0	18.0	21.6	25.2
Gearbox + Motor length L2					
└DCU16025	mm	44.4	44.4	48.0	51.6
└DCU17025	mm	44.4	44.4	48.0	51.6
LDCU17035	mm	54.4	54.4	58.0	61.6

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		sleeve bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.25
Max. axial load	Ν	8 (5mm from flange)
Max. radial load	Ν	10
Max. force for press fits	Ν	50
Recommend input speed	rpm	≤ 10000
Backlash	0	≤ 3
Direction of rotation (drive to output)		=
Operating temperature	°C	-20+65

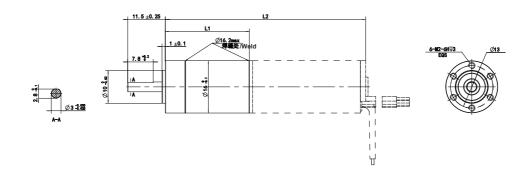


# PG16M Planetary Gearbox Ø16mm 0.65Nm

GearboxData					
Reduction Ratio		3.9:1	16:1	62:1	406:1
		6.6:1	21:1	83:1	546:1
			35:1	103:1	1526:1
			44:1	111:1	
				138:1	
				172:1	
				231:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.26	0.39	0.52	0.65
Max. intermittent torque	Nm	0.36	0.54	0.72	0.90
Weight	g	17	25	30	34
Max. efficiency	%	93	86	80	75
Gearbox length L1	mm	15.5	21.1	25.7	30.6
Gearbox + Motor length L2					
∟ DCU16025	mm	40.8	46.0	50.7	56.0
└ DCU17025	mm	40.8	46.0	50.7	56.0
∟ DCU17035	mm	51.8	57.0	61.7	67.0
∟ ECU16024	mm	39.5	45.1	49.7	54.6
∟ ECU16036	mm	51.1	56.7	61.3	66.2
∟ ECU16052	mm	67.6	73.2	77.8	82.7

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.1
Max. axial load	Ν	50 (5mm from flange)
Max. radial load	Ν	20
Max. force for press fits	Ν	40
Recommend input speed	rpm	≤ 16000
Backlash	0	≤ 1.5
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

Standard ratio

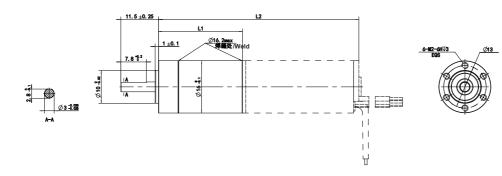


# PG16MN Planetary Gearbox Ø16mm 0.45Nm Low noise

GearboxData					
Reduction Ratio		3.9:1	16:1	62:1	406:1
		5.3:1	21:1	83:1	546:1
			35:1	103:1	1526:1
				111:1	
				138:1	
				172:1	
				231:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.16	0.25	0.35	0.45
Max. intermittent torque	Nm	0.20	0.35	0.45	0.55
Weight	g	17	25	30	34
Max. efficiency	%	93	86	80	75
Gearbox length L1	mm	15.5	21.1	25.7	30.6
Gearbox + Motor length L2					
∟ ECU16024	mm	39.5	45.1	49.7	54.6
∟ ECU16036	mm	51.1	56.7	61.3	66.2
∟ ECU16052	mm	67.6	73.2	77.8	82.7

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.1
Max. axial load	Ν	50 (5mm from flange)
Max. radial load	Ν	20
Max. force for press fits	Ν	40
Recommend input speed	rpm	≤ 16000
Backlash	o	≤ 1.5
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

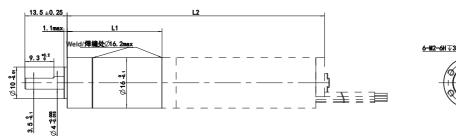


# PG16MP Planetary Gearbox Ø16mm 0.9Nm High power

GearboxData				
Reduction Ratio		16:1	62:1	406:1
		21:1	83:1	546:1
		35:1	103:1	1526:1
		44:1	111:1	
			138:1	
			172:1	
			231:1	
Number of stages		2	3	4
Max. continuous torque	Nm	0.55	0.80	0.90
Max. intermittent torque	Nm	0.70	1.00	1.10
Weight	g	31	36	40
Max. efficiency	%	86	80	75
Gearbox length L1	mm	25.9	30.5	35.4
Gearbox + Motor length L2				
∟ ECU16024	mm	50.0	54.5	59.4
∟ ECU16036	mm	62.0	66.5	71.4
∟ ECU16052	mm	78.0	82.5	87.4
		. 0.0	52.0	

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.1
Max. axial load	Ν	55 (5mm from flange)
Max. radial load	Ν	30
Max. force for press fits	Ν	50
Recommend input speed	rpm	≤ 16000
Backlash	0	≤ 1.5
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

### Dimension





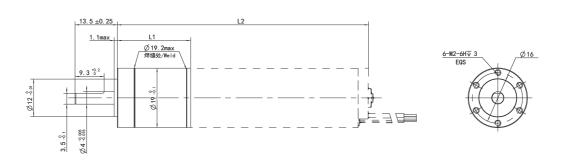
Standard ratio

# PG19M Planetary Gearbox Ø19mm 1Nm

GearboxData					
Reduction Ratio		3.9:1	16:1	62:1	406:1
		6.6:1	21:1	83:1	546:1
			35:1	103:1	1526:1
			44:1	111:1	
				138:1	
				172:1	
				231:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.42	0.55	0.80	1.00
Max. intermittent torque	Nm	0.55	0.65	1.00	1.20
Weight	g	30	39	48	57
Max. efficiency	%	92	87	78	71
Gearbox length L1	mm	16.9	22.2	27.6	33.0
Gearbox + Motor length L2					
∟ ECU19058	mm	75.0	80.2	85.6	91.0

Standard ratio

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.2
Axial play	mm	≤ 0.2
Max. axial load	Ν	55 (5mm from flange)
Max. radial load	Ν	35
Max. force for press fits	Ν	69
Recommend input speed	rpm	≤ 12000
Backlash	0	≤ 1.4
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

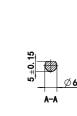


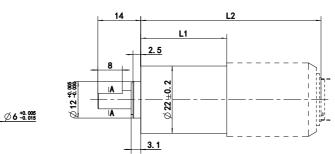
# PG22C Planetary Gearbox Ø22mm 0.8Nm

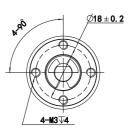
GearboxData					
		4.4	40-4	04.4	050.4
Reduction Ratio		4:1	16:1	64:1	256:1
			22:1	90:1	509:1
				107:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.20	0.40	0.60	0.80
Max. intermittent torque	Nm	0.30	0.60	0.90	1.20
Weight	g	34.3	34.6	54.4	64.0
Max. efficiency	%	81	66	53	43
Gearbox length L1	mm	17.7	22.9	28.1	33.3
Gearbox + Motor length L2					
└DCU24032	mm	49.9	55.1	60.3	65.5

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		sleeve bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.35
Max. axial load	Ν	8 (5mm from flange)
Max. radial load	Ν	15
Max. force for press fits	Ν	100
Recommend input speed	rpm	≤ 10000
Backlash	0	≤ 3
Direction of rotation (drive to output)		=
Operating temperature	°C	-20+65

Dimension







Standard ratio

Technical Controller

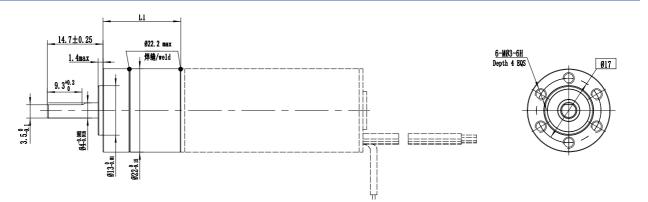
# PG22M Planetary Gearbox Ø22mm 2Nm

GearboxData					
Reduction Ratio		3.9:1	16:1	62:1	406:1
		6.6:1	21:1	83:1	546:1
			35:1	103:1	1526:1
			44:1	111:1	
				138:1	
				172:1	
				231:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.70	0.90	1.60	2.00
Max. intermittent torque	Nm	0.80	1.20	2.00	2.50
Weight	g	45	58	69	89
Max. efficiency	%	93	86	80	75
Gearbox length L1	mm	19.9	26.4	32.2	43.0
Gearbox + Motor length L2					
└ DCU24032	mm	50.9	57.4	63.2	74.0
└ ECU22032	mm	52.0	58.5	64.3	75.1
∟ ECU22048	mm	68.5	75.0	80.8	91.6

#### Specification

Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.2
Axial play	mm	≤ 0.2
Max. axial load	Ν	120 (10mm from flange)
Max. radial load	Ν	40
Max. force for press fits	Ν	100
Recommend input speed	rpm	≤ 12000
Backlash	0	≤ 1.35
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

### Dimension



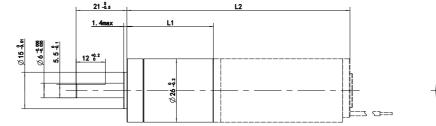
Standard ratio

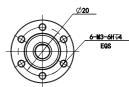
# PG26M Planetary Gearbox Ø22mm 4.5Nm

GearboxData				
Reduction Ratio		3.9:1	16:1	62:1
		6.6:1	21:1	83:1
			35:1	103:1
			44:1	111:1
				138:1
				172:1
				231:1
Number of stages		1	2	3
Max. continuous torque	Nm	0.75	2.25	4.50
Max. intermittent torque	Nm	1.10	3.20	6.20
Weight	g	72	92	115
Max. efficiency	%	92	83	78
Gearbox length L1	mm	21.6	28.5	35.5
Gearbox + Motor length L2				
∟ ECU26056	mm	77.6	84.5	91.5

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.2
Axial play	mm	≤ 0.2
Max. axial load	Ν	70(10mm from flange)
Max. radial load	Ν	80
Max. force for press fits	Ν	130
Recommend input speed	rpm	≤ 11000
Backlash	0	≤ 1.1
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

Dimension





Standard ratio

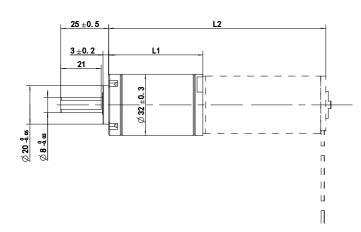
# PG32A Planetary Gearbox Ø32mm 7Nm

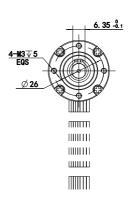
GearboxData					
Reduction Ratio		5.2:1	16:1	100:1	253:1
			35:1		
Number of stages		1	2	3	4
Max. continuous torque	Nm	1.25	2.90	5.00	7.00
Max. intermittent torque	Nm	1.60	3.60	6.25	8.60
Weight	g	107	153	187	232
Max. efficiency	%	85	72	61	52
Gearbox length L1	mm	30.2	39.5	49.0	58.5
Gearbox + Motor length L2					
∟ ECU30042	mm	72.2	81.5	91.0	100.5
∟ ECU30064	mm	94.2	103.5	113.0	122.5

Standard ratio

Specification

		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.1
Axial play	mm	≤ 0.3
Max. axial load	Ν	120 (12mm from flange)
Max. radial load	Ν	30
Max. force for press fits	Ν	30
Recommend input speed	rpm	≤ 7000
Backlash	0	≤ 2
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+80



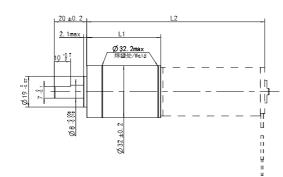


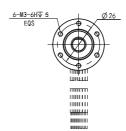
# PG32M Planetary Gearbox Ø32mm 8Nm

GearboxData					
Reduction Ratio		3.9:1	16:1	62:1	406:1
		6.6:1	21:1	83:1	
			35:1	103:1	
			44:1	111:1	
				138:1	
				172:1	
				231:1	
Number of stages		1	2	3	4
Max. continuous torque	Nm	1.60	3.80	6.60	8.00
Max. intermittent torque	Nm	2.00	4.50	8.00	9.60
Weight	g	140	178	213	251
Max. efficiency	%	90	86	75	70
Gearbox length L1	mm	27.5	35.7	44.0	52.5
Gearbox + Motor length L2					
LECU30042	mm	69.5	77.7	86.0	94.5
∟ECU30064	mm	91.5	99.7	108.0	116.5

Specification		
Planetary Gearbox		straight teeth
Output shaft		stainless steel, hardened
Bearing at output		Ball Bearing
Radial play	mm	≤ 0.2
Axial play	mm	≤ 0.2
Max. axial load	Ν	100(10mm from flange)
Max. radial load	Ν	110
Max. force for press fits	Ν	180
Recommend input speed	rpm	≤ 8000
Backlash	o	≤ 0.9
Direction of rotation (drive to output)		=
Operating temperature	°C	-40+100

Dimension

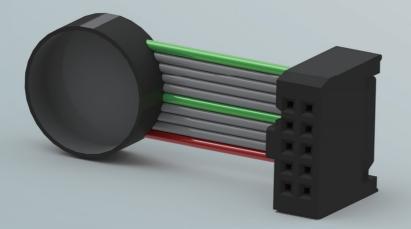




Standard ratio

# Encoder

RS08 RS10 MS10 RS13 RS13 R13 MH13 R16 K16 K16 M16 M16 M16 M16 M16 M16 M16 M16 M16 P22 Multi-turn absolute M24



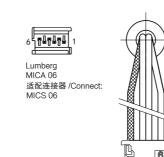
#### **RS08** Magnetic Encoder Ø8mm 2 Channels

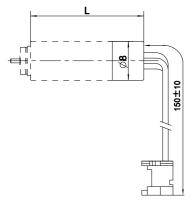
Encoder Data		
Pulses per revolution		12
Number of channels		2 (A,B)
Supply voltage	V	5
Supply current	mA	≤20
Max. output current/channel	mA	3
Max. frequency	kHz	20
Operating temperature	°C	-20+65
Length		
∟DCU08017	mm	28.0

Connection	
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	Channel A
4	Channel B
5	GND
6	Motor(-)

### Output Signal

	[				
Channel A					
Channel B					



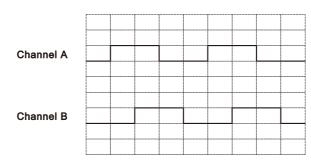


# **RS10** Magnetic Encoder Ø10mm 2 Channels

Encoder Data		
Pulses per revolution		12
Number of channels		2 (A,B)
Supply voltage	V	324
Supply current	mA	≤10
Max. output current/channel	mA	10
Max. frequency	kHz	20
Operating temperature	°C	-20+65
Length L		
∟DCU10017	mm	23.5
∟DCU10025	mm	31.1

Connection	
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	Channel A
4	Channel B
5	GND
6	Motor(-)

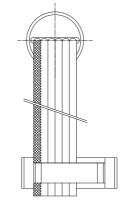
### Output Signal

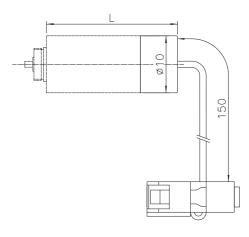


#### Dimension



HIROSE ELECTRIC HIF3BA-10D-2.54R 适配连接器 /Connect: HIF3FC-10PA-2.54DSA





### **MS10** Magnetic Encoder Ø10mm 3Channels

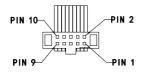
Encoder Data		
Pulses per revolution		1-1024
Number of channels		3 (A,B)
Supply voltage	V	5
Supply current	mA	≤14
Max. output current/channel	mA	4
Operating temperature	°C	-40+100
Length L		
∟ECH10032	mm	32.0

Connection	
PIN No.	Function
1	N.C
2	Vcc(5V)
3	GND
4	MODE
5	N.C
6	Channel A
7	N.C
8	Channel B
9	N.C
10	Channel I

## Output Signal

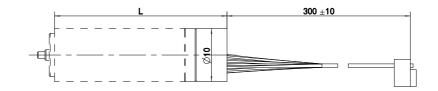
Channel A			
Channel B			
Channel Z			

#### Dimension



FFSD-050S-01.00-01

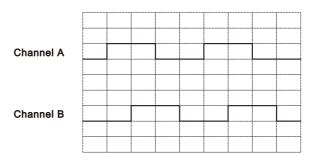
适配连接器 /Connect: EHF-113-01-L-D-RA

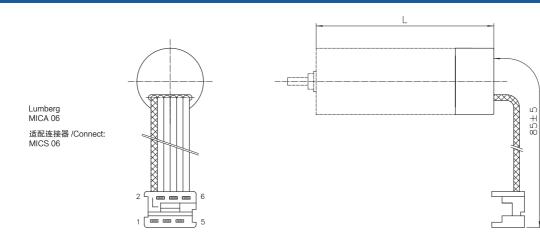


Encoder Data		
Pulses per revolution		16
Number of channels		2 (A,B)
Supply voltage	V	5
Supply current	mA	≤20
Max. output current/channel	mA	2
Max. frequency	kHz	20
Operating temperature	°C	-20+65
Length		
LDCU13020	mm	26.2
LDCU13028	mm	34.7

Connection	
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	Channel A
4	Channel B
5	GND
6	Motor(-)

### Output Signal





### **R13** Magnetic Encoder Ø13mm 3 Channels

Encoder Data		
Pulses per revolution		256
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤40
Max. output current/channel	mA	5
Max. frequency	kHz	80
Operating temperature	°C	-20+65
Length L		
└ DCU13020	mm	25.4
∟ DCU13028	mm	33.9

Connection	
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	GND
4	Motor(-)
5	Channel A
6	Channel A
7	Channel B
8	Channel B
9	Channel $\overline{Z}$
10	Channel Z

### **Output Signal**

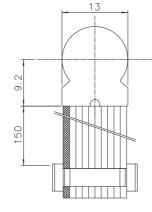
	[]	 	 			
Channel A						
Channel A		 		 		
Channel B						
Channel B		 				
Channel Z						
Ohannal 7						
Channel Z		 		 		
	L	 L	 	 L	L	

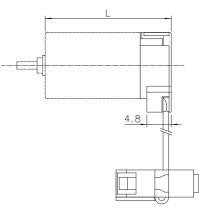
### Dimension

|--|

HIROSE ELECTRIC HIF3BA-10D-2.54R

适配连接器 /Connect: HIF3FC-10PA-2.54DSA





# MH13 Magnetic Encoder Ø13mm 3 Channels

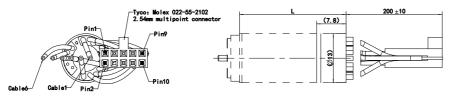
Encoder Data		
Pulses per revolution		1-1024
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤17
Max. output current/channel	mA	20
Max. frequency	kHz	1024
Operating temperature	°C	-40+100
Length		
∟ECU13026	mm	28.5
∟ECU13038	mm	40.5

Connection					
PIN No.	Function				
1	N.C				
2	Vcc(5V)				
3	GND				
4	N.C				
5	Channel A				
6	Channel A				
7	Channel B				
8	Channel B				
9	Channel Z				
10	Channel Z				

### Output Signal

			[			 
Channel A						 
Channel A						
Channel B	 					
Channel B						
Channel B						
Channel Z		 				
Channel Z						

### Dimension



适配连接器 /Connect: 70246-1001

1ST VERSION / 2024-2025

### **R16** Magnetic Encoder Ø16mm 3 Channels

Encoder Data		
Pulses per revolution		512
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤40
Max. output current/channel	mA	5
Max. frequency	kHz	160
Operating temperature	°C	-20+65
Length L		
└DCU16025	mm	30.4
└DCU16035	mm	40.4
∟DCU17025	mm	30.4
∟DCU17035	mm	40.4

Connection	
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	GND
4	Motor(-)
5	Channel A
6	Channel A
7	Channel B
8	Channel B
9	Channel Z
10	Channel Z

### Output Signal

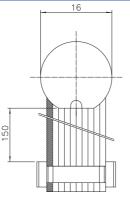
	[	1	 	1	 
Channel A					 
Channel $\overline{A}$			 		 
Channel B					
Channel $\overline{B}$		-			
Channel Z					 
Channel $\overline{Z}$					 

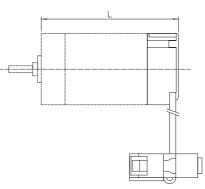
#### Dimension



HIROSE ELECTRIC HIF3BA-10D-2.54R

适配连接器 /Connect: HIF3FC-10PA-2.54DSA





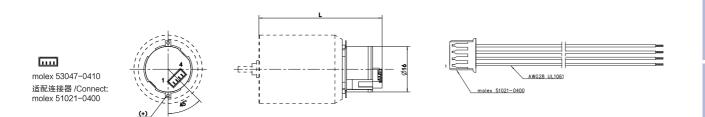
# K16 Optical Encoder Ø16mm 2 Channels

Encoder Data		
Pulses per revolution		200
Number of channels		2 (A,B)
Supply voltage	V	5
Supply current	mA	≤20
Max. output current/channel	mA	3
Max. frequency	kHz	20
Operating temperature	°C	-20+65
Length L		
└ DCU16025	mm	37.5
└ DCU16035	mm	47.5
∟DCU17025	mm	37.5
└ DCU17035	mm	47.5
LDCU24032	mm	43.3

Connection	
PIN No.	Function
1	Vcc
2	Channel B
3	GND
4	Channel A

### Output Signal

Channel A					
Channel A	 				
Channel B					
	 	 	 	 	L



### **M16** Magnetic Encoder Ø16mm 3 Channels

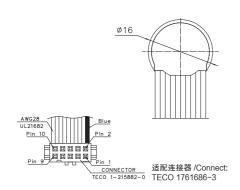
Encoder Data		
Pulses per revolution		1-1024
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤22
Max. output current/channel	mA	20
Max. frequency	kHz	1024
Operating temperature	°C	-40+100
Length		
∟ECU16024	mm	32.9
∟ECU16036	mm	44.5
LECU22032	mm	43.5
∟ ECU22048	mm	60.0

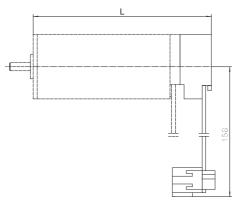
Connect	ion
PIN No.	Function
1	N.C
2	Vcc(5V)
3	GND
4	N.C
5	Channel A
6	Channel A
7	Channel B
8	Channel B
9	Channel Z
10	Channel Z

### Output Signal

	 r	 	r	 	 
Channel A					
Channel A				 	
onumoriza	 				 
Channel B					
Channel B					
Channel Z					
Channel Z					

#### Dimension





Technical Controller

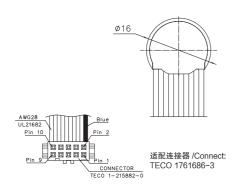
### **MA16** Magnetic Encoder Ø16mm Single-turn absolute

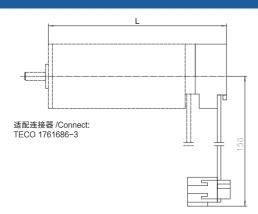
Encoder Data			Option
Steps per turn		4096	4096
Resolution (bit single turn)		12 Bits	12 Bits
Signal protocol		BiSS-C	SSI
Data encoding		Binary	Gray Symmetric
Min. clock frequency CLK (MHz)	MHz	0.6	0.04
Max. clock frequency CLK (MHz)	MHz	10	4
Timeout (ms)	μs	2	16
Supply voltage	V	5 ±10%	5 ±10%
Typical current	mA	17	17
Output current	mA	20	20
Setup time after Power On	ms	≤4	≤4
Operating temperature	°C	-40+100	-40+100
Length			
∟ ECU16024	mm	32.9	32.9
∟ECU16036	mm	44.5	44.5
∟ ECU22032	mm	43.5	43.5
∟ ECU22048	mm	60.0	60.0

Connection	
PIN No.	Function
1	Data
2	Vcc(5V)
3	GND
4	CLK
5	Do not connect $\overline{A}$ *
6	Do not connect A *
7	Do not connect B *
8	Do not connect B *
9	Do not connect I *
10	Do not connect I *
* Applying voltage	e to these pins will destory

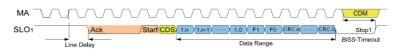
the encoder

#### Dimension





Output Signal



### BiSS-C Protokoll T Maste Clock Encode Data n-2 n Tu

SSI Protokoll

MOONS'

Product Overview

Slotless BLDC Motor

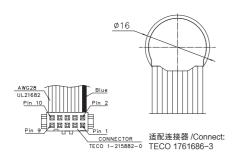
### **MC16** Magnetic Encoder Ø16mm 3 Channels

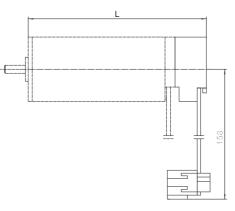
Encoder Data			Option
Pulses per revolution		8192	16384
Number of channels		3 (A,B,Z)	3 (A,B,Z)
Supply voltage	V	5	5
Supply current	mA	≤22	≤22
Max. output current/channel	mA	28	28
Max. frequency	kHz	8192	8192
Operating temperature	°C	-40+100	-40+100
Max. speed		20000	10000
Length			
∟ECU16024	mm	32.9	32.9
∟ECU16036	mm	44.5	44.5
∟ ECU22032	mm	43.5	43.5
∟ECU22048	mm	60.0	60.0

Connect	on
PIN No.	Function
1	N.C
2	Vcc(5V)
3	GND
4	N.C
5	Channel A
6	Channel A
7	Channel B
8	Channel B
9	Channel Z
10	Channel Z

### **Output Signal**

	·	 	 	 	,	,
Channel A						
Channel A						
Channel B						
Channol D		 	 			
_		 		 		
Channel B						
Channel Z		 				
Channel Z		 				
Channel Z						





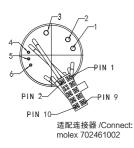
# MH22 Magnetic Encoder Ø22mm 3 Channels

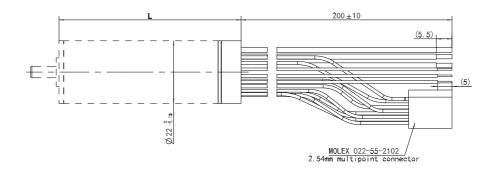
Encoder Data		
Pulses per revolution		1-1024
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤17
Max. output current/channel	mA	20
Max. frequency	kHz	1024
Operating temperature	°C	-40+100
Length		
∟ECT22064	mm	64.0
∟ECT22035	mm	35.0
∟ECH22045	mm	45.0
└ ECT22064	mm	60.0

Connection						
PIN No.	Function					
1	N.C					
2	Vcc(5V)					
3	GND					
4	N.C					
5	Channel A					
6	Channel A					
7	Channel B					
8	Channel B					
9	Channel Z					
10	Channel Z					

# Output Signal

Channel A					
Channel A					
Channel B					
Channel B					
Channel Z					
Channel Z					





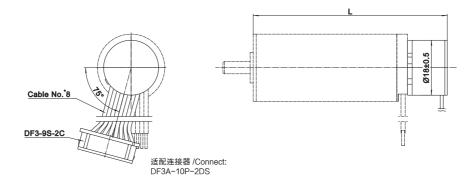
# **N18** Optical Encoder Ø18mm 3 Channels

Encoder Data		
Pulses per revolution		1000
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤30
Max. output current/channel	mA	20
Max. frequency	kHz	240
Operating temperature	°C	-10+85
Length		
L ECU22032	mm	48.5
L ECU22048	mm	64.5

Connection						
PIN No.	Function					
1	Vcc(5V)					
2	GND					
3	Channel A					
4	Channel A					
5	Channel B					
6	Channel B					
7	Channel Z					
8	Channel Z					

# Output Signal

	 	 		,	 	
Channel A						
Channel A	 	 _				
Channel A		 			 	
Channel B						
Channel B		 			 	
Channel D		 			 	
Channel Z						
Channel Z						
			i i	i		





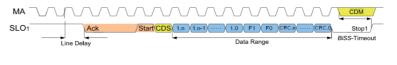
**P22** 

# Magnetic Encoder Ø22mm Multi-turn absolute

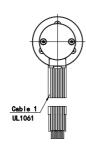
Encoder Data		
Steps per turn		131072
Resolution (bit single turn)		17 Bits
Signal protocol		16 Bits (65536)
Data encoding		BiSS-C
Min. clock frequency CLK (MHz)		Binary
Max. clock frequency CLK (MHz)	MHz	0.08
Timeout (ms)	MHz	10
Supply voltage	μs	18
Typical current	V	5 ±10%
Output current	mA	90
Setup time after Power On	ms	≤100
Operating temperature	°C	-40+100
Length		
└ ECU22032	mm	61.5
└ ECU22048	mm	77.5
└ ECU26056	mm	85.5
└ ECU30042	mm	71.5
└ ECU30064	mm	93.5

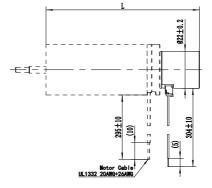
Connection	
PIN No.	Function
1	GND
2	Preset(default 0 position value)
3	Config(UART)
4	Data + (SLO+)
5	Data - (SLO-)
6	CLOCK – (MA–)
7	CLOCK +(MA+)
8	VCC(4.5 - 5.5 Vdc)

# Output Signal



# BiSS-C Protokoll





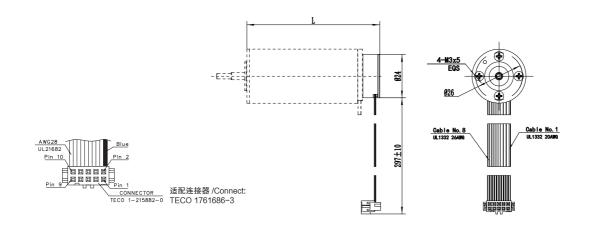
# **M24** Magnetic Encoder Ø24mm 3 Channels

Encoder Data		
Pulses per revolution		1-1024
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤22
Max. output current/channel	mA	20
Max. frequency	kHz	1024
Operating temperature	°C	-40+100
Length		
└ ECU26056	mm	66.2
∟ECU30042	mm	52.2
∟ ECU30064	mm	74.2

Connection						
PIN No.	Function					
1	N.C					
2	Vcc(5V)					
3	GND					
4	N.C					
5	Channel A					
6	Channel A					
7	Channel B					
8	Channel B					
9	Channel Z					
10	Channel Z					

# Output Signal

	[		r	[	[	 	
Channel A							
Channel $\overline{A}$							
Channel B							
Channel B		 				 	
Channel Z		 				 	
Channel Z		 				 	



# Brake

**NEW** B20

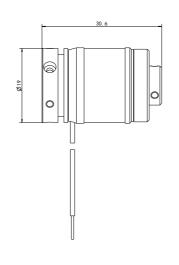


# **B20** Brake 24VDC 0.1Nm

Brake Data		
Maximum allowable static braking torque	Nm	0.1
Maximum speed	rpm	49000
Weight	g	29
Ambient temperature	°C	-60+120
Nominal voltage	VDC	24 ±10%
Resistance	Ω	277
Response time - Suction	ms	≤12
Response time - Release	ms	≤25
Length		
LECU22032	mm	62.6
LECU22048	mm	78.6
<sup>L</sup> ECU26056	mm	86.6
LECU30042	mm	72.6
<sup>L</sup> ECU30064	mm	94.6

Connection	
PIN No.	Function
Red	+24 VDC
Blue	GND

# Dimension



111 www.moonsindustries.com

# Note

Image: Second	
	1

Product Overview

Slotless BLDC Motor

Planetart Gearbox

Brake

Controller Technical

# Controller

 NEW
 MCSE5005

 iPOS3602
 iPOS3604

 iPOS4803
 iPOS4808



# MCSE5005 Micro Servo Drive



# MCSE5005-CF-COM

Supported motor type		
		Brushless DC (slotless)
Sensors		
		Incremental encoder
		Digital Hall sensor
Control mode		
		Speed control
Electrical Data		
Motor supply voltage	VDC	12 – 50
Logical supply voltage	VDC	12 – 50
Output current (continuous)	А	5@12V / 1.25@48V
Output current (peak)	А	8@12V / 3@48V(<30 s)
PWM switching frequency	kHz	50
Operation ambient temperature	° C	-30+45
Operation ambient humidity	%Rh	590
Storage ambient temperature	°C	-40+85
Storage ambient humidity	%Rh	0100
Dimensions (L x W x H)	mm	120 x 76 x 25
Weight	g	254
Mounting		closed-frames
Communication		

UART





iPOS3602 VX/MX



iPOS3604 VX/MX

EtherCAT

Supported motor type Brushed DC (coreless) Brushed DC (coreless) Brushless DC (slotless) Brushless DC (slotless) Stepper Stepper Linear motor Linear motor Sensors Incremental encoder Incremental encoder Digital Hall sensor **Digital Hall sensor** Linear Hall sensor Linear Hall sensor Analog input (Tacho) Analog input (Tacho) Control mode Torque control Torque control Speed control Speed control Position control Position control **Electrical Data** VDC 12 - 36 12 - 36 Motor supply voltage Logical supply voltage VDC 12 - 36 12 - 36 Output current (continuous) 2 4 А 3.2 10 Output current (peak) А 100 100 PWM switching frequency kHz °C 0...+65 0...+65 Operation ambient temperature Operation ambient humidity %Rh 0...90 0...90 Storage ambient temperature °C -40...+85 -40...+85 Storage ambient humidity 0...100 0...100 %Rh Dimensions (L x W x H) mm 56 x 29 x 7(VX) 57 x 29 x 7(VX) 55 x 26 x 13(MX) 56 x 26 x 13(MX) Weight 10(VX) / 8(MX) 10(VX) / 9(MX) g Mounting plug-in module plug-in module Communication RS232 RS232 CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN

EtherCAT

<b>iPOS</b>	Intelligent Servo Drive
	With Embedded Motion Controller





iPOS3602 HX/BX

# iPOS3604 HX/BX

Supported motor type			
		Brushed DC (coreless)	Brushed DC (coreless)
		Brushless DC (slotless)	Brushless DC (slotless)
		Stepper	Stepper
		Linear motor	Linear motor
Sensors			
		Incremental encoder	Incremental encoder
		Digital Hall sensor	Digital Hall sensor
		Linear Hall sensor	Linear Hall sensor
		Analog input (Tacho)	Analog input (Tacho)
Control mode			
		Torque control	Torque control
		Speed control	Speed control
		Position control	Position control
Electrical Data			
Motor supply voltage	VDC	12 - 36	12 - 36
Logical supply voltage	VDC	12 - 36	12 - 36
Output current (continuous)	А	2	4
Output current (peak)	А	3.2	10
PWM switching frequency	kHz	100	100
Operation ambient temperature	°C	0+65	0+65
Operation ambient humidity	%Rh	090	090
Storage ambient temperature	°C	-40+85	-40+85
Storage ambient humidity	%Rh	0100	0100
Dimensions (L x W x H)	mm	73 x 45 x 16(HX)	74 x 45 x 16(HX)
		80 x 55 x 16(BX)	81 x 55 x 16(BX)
Weight	g	48(HX) / 70(BX)	48(HX) / 71(BX)
Mounting		closed-frames	closed-frames
Communication			
		RS232	RS232
		CAN/CANopen/TMLCAN	CAN/CANopen/TMLCAN





iPOS4803 P

iPOS4803 Y

Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Digital Hall sensor       Linear Hall sensor     Linear Hall sensor       Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control       Control mode     Torque control       Speed control     Speed control       Speed control     Position control       Position control     Position control       Social Supply voltage     VDC     7 - 48       ogical supply voltage     VDC     6 - 48       Vulput current (continuous)     A     3       A     14     14       VMS witching frequency     KHz     100       Operation ambient temperature     °C    465       Operation ambient humidity     %Rh     090     090       Vitarge ambient humidity     %Rh     0100     0100       Viterse (L x W x H)     mm     38.1 x 25 x 8.4     40.6 x 38.6 x 32.7	Supported motor type			
Stepper     Stepper       Linear motor     Linear motor       Sensors     Incremental encoder     Incremental encoder       Incremental encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BIS     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BIS, SSA, SSA, SSA, SSA, SSA, SSA, SSA, S			Brushed DC (coreless)	Brushed DC (coreless)
Linear motor     Linear motor       Sensors     Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, endAL, ABS     SSI, endAL, ABS     SSI, endAL, ABS<			Brushless DC (slotless)	Brushless DC (slotless)
Sensors       Incremental encoder       Incremental encoder         SSI, EnDAT, BISS absolute encoder       SSI, EnDAT, BIS       SSI, EnDAT, BIS       Bis       Bis       Bis       SSI, EnDAT, BIS       Bis       SSI, EnDAT, BIS       Bis       SSI, EnDAT, BIS       Bis       SSI, EnDAT, B			Stepper	Stepper
Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Digital Hall sensor       Linear Hall sensor     Linear Hall sensor       Control mode     Torque control       Control mode     Speed control       Speed control     Speed control       Position control     Position control       Position control     Speed control       Position control     Position control       Position control     Control       Position control     Control       Position control     Control       Pos			Linear motor	Linear motor
SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Linear Hall sensor       Linear Hall sensor     Linear Hall sensor       Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control       Control mode     Speed control       Speed control     Speed control       Position control     Position control       Position control     A       A     3       A     3       A     14       MM switching frequency     KHz       Upperation ambient temperature     °C       °C     -40485       Operation ambient humidity     %Rh       0100     0100       Upperation ambient humidity     %Rh <tr< td=""><td>Sensors</td><td></td><td></td><td></td></tr<>	Sensors			
encoder     encoder       Digital Hall sensor     Digital Hall sensor       Linear Hall sensor     Linear Hall sensor       Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control       Speed control     Speed control       Speed control     Speed control       Electrical Data     7 - 48       Motor supply voltage     VDC     6 - 48       Output current (continuous)     A     3       Autor supply voltage     VDC     6 - 48       Output current (peak)     A     14       WM switching frequency     kHz     100       Operation ambient temperature     *C    40+85       Operation ambient temperature     *C    40+85       Veight     g     TBD       Yeight     g     TBD       Yeight     g     TBD       Yeight     g     TBD       Kounting     RS232/USB     RS232/USB       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN			Incremental encoder	Incremental encoder
Linear Hall sensor Analog input (Tacho)     Linear Hall sensor Analog input (Tacho)       Control mode     Torque control     Torque control       Speed control     Speed control     Speed control       Position control     Position control     Position control       Electrical Data     100     6 - 48     6 - 48       Motor supply voltage     VDC     7 - 48     7 - 48       Ogical supply voltage     VDC     6 - 48     6 - 48       Dutput current (continuous)     A     3     3       Nutput current (peak)     A     14     14       WM switching frequency     kHz     100     100       Operation ambient temperature     °C     -40+85     -40+85       Norage ambient humidity     %Rh     0100     0100       Verage ambient humidity     %Rh     0100     0100       Korage ambient humidity     %Rh     0100     0100    <				SSI, EnDAT, BiSS absolute encoder
Analog input (Tacho)       Analog input (Tacho)         Control mode       Torque control       Torque control         Speed control       Speed control       Speed control         Position control       Position control       Position control         Electrical Data       7 - 48       7 - 48         dotor supply voltage       VDC       7 - 48       6 - 48         ogical supply voltage       VDC       6 - 48       6 - 48         butput current (continuous)       A       3       3         Dutput current (peak)       A       14       14         VMM switching frequency       kHz       100       100         Operation ambient temperature       °C       0+65       0+65         Operation ambient humidity       %Rh       090       090         Viteget       g       TBD       TBD         Itemssions (L x W x H)       mm       38.1 x 25 x 8.4       40.6 x 38.6 x 32.7         Veight       g       TBD       TBD         Kounting       plug-in module       closed-frames         Communication       RS232/USB       RS232/USB         CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN			Digital Hall sensor	Digital Hall sensor
Control mode     Torque control     Torque control       Speed control     Speed control       Position control     Position control       Position control     Position control       Electrical Data     4       Motor supply voltage     VDC       VDC     6 - 48       Ogical supply voltage     VDC       A     3       Vulput current (continuous)     A       A     14       VM switching frequency     KHz       Vulput current (peak)     A       A     14       VM switching frequency     KHz       Observation ambient temperature     °C       Out-+65     O+65       Operation ambient humidity     %Rh       O90     O90       Viteght     g       TBD     TBD       Veight     g       Yeight     g       RS232/USB     RS232/USB       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       CanvicAnopen/TMLCAN     CAN/CANopen/TMLCAN			Linear Hall sensor	Linear Hall sensor
Torque controlTorque controlSpeed controlSpeed controlPosition controlPosition controlPosition controlPosition controlElectrical DataAfotor supply voltageVDC7 - 48Ogical supply voltageVDC6 - 48Output current (continuous)A3Autor supply voltageKHz100Output current (peak)A14VMS switching frequencyKHz100Operation ambient temperature°C0+65Operation ambient temperature°C-40+85Operation ambient temperature°C-40+85VeightgTBDTBDVeightgTBDTBDCommunicationJuly-in moduleclosed-framesCommunicationRS232/USBRS232/USBCAN/CANopen/TMLCANCAN/CANopen/TMLCANCAN/CANopen/TMLCANEtherCATEtherCATEtherCAT			Analog input (Tacho)	Analog input (Tacho)
Speed controlSpeed controlPosition controlPosition controlPosition controlPosition controlElectrical Data7 - 487 - 48Adors supply voltageVDC6 - 486 - 48ogical supply voltageVDC6 - 486 - 48Dutput current (continuous)A33Dutput current (peak)A1414VMS switching frequencykHz100100Operation ambient temperature°C0+650+65Operation ambient temperature°C-40+85-40+85Atorage ambient humidity%Rh01000100Vimensions (L x W x H)mm38.1 x 25 x 8.440.6 x 38.6 x 32.7VeightgTBDTBDAtorageTBDTBDCommunicationImmensionsRS232/USBCommunicationCAN/CANopen/TMLCANCAN/CANopen/TMLCANEtherCATEtherCATEtherCAT	Control mode			
Position control       Position control         Electrical Data       VDC       7 - 48       7 - 48         ogical supply voltage       VDC       6 - 48       6 - 48         output current (continuous)       A       3       3         output current (peak)       A       14       14         WM switching frequency       kHz       100       100         operation ambient temperature       °C       0+65       0+65         operation ambient temperature       °C       -40+85       -40+85         otage ambient temperature       °C       -40+85       -40+85         otage ambient humidity       %Rh       0100       0100         vitarge ambient humidity       %Rh       020       TBD       TBD         Veight       g       TBD       TBD       TBD       CAN/CAN/Sen/TMLCAN       CAN/CAN/Sen/TMLCAN         Communication       CAN/CANo			Torque control	Torque control
Electrical Data         Motor supply voltage       VDC       7 - 48       7 - 48         ogical supply voltage       VDC       6 - 48       6 - 48         butput current (continuous)       A       3       3         butput current (peak)       A       14       14         WM switching frequency       kHz       100       100         operation ambient temperature       °C       0+65       0+65         operation ambient temperature       °C       -40+85       -40+85         otrage ambient temperature       °C       -40+85       -40+85         otrage ambient humidity       %Rh       0100       0100         bitrage ambient humidity       %Rh       0100       0100         vitrage ambient humidity       %Rh       0100       0100         bitrage ambient humidity       %Rh       0100       0100         vitrage ambient humidity       %Rh       0100       0100         bitrage ambient humidity       %Rh       0100       0100         vitrage ambient humidity       %Rh       0100       0100         vitrage ambient humidity       g       TBD       TBD         Communication			Speed control	Speed control
Motor supply voltage         VDC         7 - 48         7 - 48           ogical supply voltage         VDC         6 - 48         6 - 48           Dutput current (continuous)         A         3         3           Dutput current (peak)         A         14         14           VWM switching frequency         KHz         100         100           Operation ambient temperature         °C         0+65         0+65           Operation ambient humidity         %Rh         090         090           Atorage ambient humidity         %Rh         0100         0100           Notinge ambient humidity         %Rh         0100         0100           Veight         g         TBD         TBD           Veight         g         TBD         TBD           Communication         CAN/CANopen/TMLCAN         CAN/CANopen/TMLCAN         CAN/CANopen/TMLCAN			Position control	Position control
Number         VDC         6 - 48         6 - 48           ogical supply voltage         VDC         6 - 48         6 - 48           output current (continuous)         A         3         3           output current (peak)         A         14         14           VWM switching frequency         kHz         100         100           operation ambient temperature         °C         0+65         0+65           operation ambient temperature         °C         -40+85         -40+85           operation ambient temperature         °C         -40+85         -40+85           operation ambient humidity         %Rh         0100         0100           storage ambient humidity         %Rh         0100         0100           storage ambient humidity         %Rh         0100         0100           storage ambient humidity         %Rh         0100         0100           vimensions (L x W x H)         mm         38.1 x 25 x 8.4         40.6 x 38.6 x 32.7           veight         g         TBD         TBD           Aounting         plug-in module         closed-frames           Communication         RS232/USB         CAN/CANopen/TMLCAN           Ethe	Electrical Data			
Durptic current (continuous)A33Durptic current (peak)A1414WM switching frequencykHz100100Operation ambient temperature°C0+650+65Operation ambient humidity%Rh090090Storage ambient humidity%Rh01000100Storage ambient humiditygTBDTBDMountingPlug-in moduleclosed-framesCommunicationEtherCATEtherCATEtherCAT	Motor supply voltage	VDC	7 – 48	7 – 48
Dutput current (peak)A1414Dutput current (peak)A1414VWM switching frequencykHz100100Operation ambient temperature°C0+650+65Operation ambient humidity%Rh090090Ottorage ambient temperature°C-40+85-40+85Ottorage ambient humidity%Rh01000100Ottorage ambient humiditygTBDTBDMountingplug-in moduleclosed-framesCommunicationRS232/USBCAN/CANopen/TMLCANEtherCATEtherCAT	Logical supply voltage	VDC	6 - 48	6 - 48
WM switching frequencykHz100100operation ambient temperature°C0+650+65operation ambient humidity%Rh090090storage ambient temperature°C-40+85-40+85otorage ambient humidity%Rh01000100storage ambient humiditygTBDTBDstorage ambient humiditygTBDTBDgRS232/USBRS232/USBKRKAN/CANopen/TMLCANCAN/CANopen/TMLCANLitter CATEtherCATEtherCAT	Output current (continuous)	А	3	3
Operation ambient temperature°C0+650+65Operation ambient humidity%Rh090090Storage ambient temperature°C-40+85-40+85Storage ambient humidity%Rh01000100Dimensions (L x W x H)mm38.1 x 25 x 8.440.6 x 38.6 x 32.7VeightgTBDTBDMountingplug-in moduleclosed-framesCommunicationRS232/USBRS232/USBRS232/USBRS232/USBCAN/CANopen/TMLCANEtherCATEtherCAT	Output current (peak)	А	14	14
Operation ambient humidity%Rh090090storage ambient temperature°C-40+85-40+85storage ambient humidity%Rh01000100Dimensions (L x W x H)mm38.1 x 25 x 8.440.6 x 38.6 x 32.7VeightgTBDTBDTBDTBDOperationRS232/USBCommunicationCAN/CANopen/TMLCANCAN/CANopen/TMLCANCAN/CANopen/TMLCANEtherCAT	PWM switching frequency	kHz	100	100
production"C-40+85-40+85storage ambient humidity%Rh01000100bimensions (L x W x H)mm38.1 x 25 x 8.440.6 x 38.6 x 32.7VeightgTBDTBDMountingplug-in moduleclosed-framesRS232/USBCommunicationCAN/CANopen/TMLCANEtherCATEtherCAT	Operation ambient temperature	C	0+65	0+65
iterage ambient humidity       %Rh       0100       0100         iterage ambient humidity       mm       38.1 x 25 x 8.4       40.6 x 38.6 x 32.7         vimensions (L x W x H)       mm       38.1 x 25 x 8.4       40.6 x 38.6 x 32.7         Veight       g       TBD       TBD         Aounting       plug-in module       closed-frames         Communication       RS232/USB       RS232/USB         CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN         EtherCAT       EtherCAT	Operation ambient humidity	%Rh	090	090
Dimensions (L x W x H)     mm     38.1 x 25 x 8.4     40.6 x 38.6 x 32.7       Veight     g     TBD     TBD       Nounting     plug-in module     closed-frames       Communication     RS232/USB     RS232/USB       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Storage ambient temperature	C	-40+85	-40+85
VeightgTBDTBDMountingplug-in moduleclosed-framesCommunicationRS232/USBRS232/USBCAN/CANopen/TMLCANCAN/CANopen/TMLCANCAN/CANopen/TMLCANEtherCATEtherCATEtherCAT	Storage ambient humidity	%Rh	0100	0100
Jounting     plug-in module     closed-frames       Communication     RS232/USB     RS232/USB       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Dimensions (L x W x H)	mm	38.1 x 25 x 8.4	40.6 x 38.6 x 32.7
Jounting     plug-in module     closed-frames       Communication     RS232/USB     RS232/USB       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Weight	a	TBD	TBD
Communication RS232/USB CAN/CANopen/TMLCAN EtherCAT RS232/USB CAN/CANopen/TMLCAN EtherCAT CAN/CANopen/TMLCAN	Mounting	5		
RS232/USBRS232/USBCAN/CANopen/TMLCANCAN/CANopen/TMLCANEtherCATEtherCAT	-			
CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN EtherCAT EtherCAT			RS232/USB	RS232/USB
EtherCAT EtherCAT				
				· .
				Analog / Pulse

<b>iPOS</b>	Intelligent Servo Drive
	With Embedded Motion Controller



**iPOS4808 MY** 



iPOS4808 VX

Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Digital Hall sensor       Linear Hall sensor     Linear Hall sensor       Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control       Torque control     Speed control       Speed control     Position control       Position control     Posit	Supported motor type			
Stepper     Stepper       Linear motor     Linear motor       Mensors     Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Digital Hall sensor     Digital Hall sensor       Control mode     Linear Hall sensor     Linear Hall sensor       Control mode     Torque control     Speed control       Speed control     Speed control     Speed control       Speed control     Speed control     Speed control       VDC     12 - 48     12 - 48       ogical supply voltage     VDC     12 - 38       Vuptu current (continuous)     A     8       Nuptu current (continuous)     A     8       Nuptu current (peak)     A     20       VDC     -40465     -40465       VDC     -404			Brushed DC (coreless)	Brushed DC (coreless)
Linear motor     Linear motor       Sensors     Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Linear Hall sensor     Linear Hall sensor       Control mode     Torque control     Analog input (Tacho)       Control mode     Torque control     Speed control       Speed control     Speed control     Speed control       Position control     Position control     Position control       Rectrical Data     12 - 48     12 - 48       Motor supply voltage     VDC     12 - 36     12 - 36       Nutput current (continuous)     A     8     8       Nutput current (peak)     A     20     20       WM switching frequency     KHz     1000     100       torage ambient temperature     °C     -40485     -40485       torage ambient temperature     °C     -40485     -40485       torage ambient humidity     %Rh     0100     0100       timensions (L x W x H)     mm     56 x 44 x 7     60 x 44 x 12       Veight     g     18     20       torage ambient humidity     %Rh     0100     0100			Brushless DC (slotless)	Brushless DC (slotless)
Sensors       Incremental encoder       Incremental encoder         SSI, EnDAT, BISS absolute encoder       SSI, EnDAT, BISS absolute encoder       SSI, EnDAT, BISS absolute encoder         Digital Hall sensor       Digital Hall sensor       Digital Hall sensor         Control mode       Analog input (Tacho)       Analog input (Tacho)         Control mode       Torque control       Speed control         Speed control       Speed control       Speed control         Speed control       Speed control       Position control         Hotor supply voltage       VDC       12 - 48       12 - 48         ogical supply voltage       VDC       12 - 36       12 - 36         hutput current (continuous)       A       8       8         vulput current (continuous)       A       20       20         WM switching frequency       KHz       100       100         operation ambient temperature       °C       -40+85       -40+85         torage ambient humidity       %Rh       090       090         torage ambient humidity       %Rh       0100       0100         velight       g       18       20         torage ambient humidity       %Rh       0100       0100			Stepper	Stepper
Incremental encoder     Incremental encoder       SSI, EnDAT, BISS absolute encoder     SI, Enber EnterCAT </td <td></td> <td></td> <td>Linear motor</td> <td>Linear motor</td>			Linear motor	Linear motor
SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder     SSI, EnDAT, BISS absolute encoder       Digital Hall sensor     Linear Hall sensor       Linear Hall sensor     Linear Hall sensor       Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control       Torque control     Speed control       Speed control     Speed control       Position control     Position control <t< td=""><td>Sensors</td><td></td><td></td><td></td></t<>	Sensors			
encoder     encoder     encoder       Digital Hall sensor     Digital Hall sensor     Digital Hall sensor       Linear Hall sensor     Analog input (Tacho)     Analog input (Tacho)       Control mode     Torque control     Speed control       Speed control     Speed control     Speed control       Position control     Position control     Position control       Idetrical Data     12 - 48     12 - 48       Ogical supply voltage     VDC     12 - 36     12 - 36       Nutput current (continuous)     A     8     8       Nutput current (peak)     A     20     20       WM switching frequency     kHz     100     100       Upgeration ambient temperature     °C     -40+85     -40+85       torage ambient temperature     °C     -40+85     -40+85       torage ambient humidity     %Rh     0100     0100       torage ambient humidity     %Rh     0100     0100       torage ambient humidity     %Rh     0100     1100       torage ambient humidity <td></td> <td></td> <td>Incremental encoder</td> <td>Incremental encoder</td>			Incremental encoder	Incremental encoder
Linear Hall sensor Analog input (Tacho)     Linear Hall sensor Analog input (Tacho)       Control mode     Torque control     Torque control       Speed control     Speed control     Speed control       Position control     Position control     Position control       Idectrical Data     VDC     12 - 48     12 - 48       Idectrical Continuous)     A     8     8       VDC     12 - 36     12 - 36     12 - 36       Vutput current (continuous)     A     8     8       Vutput current (peak)     A     20     20       WM switching frequency     KHz     100     100       upperation ambient temperature     °C     0465     0465       torage ambient temperature     °C     -40+85     -40+85       torage ambient humidity     %Rh     0100     090       imensions (L x W x H)     mm     56 x 44 x 7     60 x 44 x 12       /eight     g     18     20       /eight     g     18     20       communication     plug-in     plug-in				
Analog input (Tacho)       Analog input (Tacho)         Control mode       Torque control         Torque control       Speed control         Speed control       Position control         Position control       Position control         Idectrical Data       12 - 48         Idors supply voltage       VDC       12 - 48         VDC       12 - 36       12 - 36         Idupt current (continuous)       A       8         Nutput current (peak)       A       20         WM switching frequency       KHz       100       100         Itorage ambient temperature       °C       0465       0465         Itorage ambient humidity       %Rh       090       090         Itorage ambient humidity       %Rh       0100       0100         Itorage ambient humidity       %Rh       0			Digital Hall sensor	Digital Hall sensor
Control mode       Torque control       Torque control         Speed control       Speed control       Speed control         Position control       Position control       Position control         Idectrical Data       Idectrical Data       Idectrical Data         Idectrical Data       VDC       12 - 48       12 - 48         Idectrical Continuous)       A       8       8         Vulput current (continuous)       A       8       8         Vulput current (peak)       A       20       20         WM switching frequency       kHz       100       100         Operation ambient temperature       °C       0+65       0+65         Operation ambient humidity       %Rh       090       090         torage ambient humidity       %Rh       0100       0100         imensions (L x W x H)       mm       56 x 44 x 7       60 x 44 x 12         Veight       g       18       20         tounting       plug-in       plug-in         RS232       RS232       CAN/CANopen/TMLCAN         EtherCAT       EtherCAT       EtherCAT			Linear Hall sensor	Linear Hall sensor
Torque controlTorque controlSpeed controlSpeed controlPosition controlPositionPosition controlPositionP			Analog input (Tacho)	Analog input (Tacho)
Speed control     Speed control       Position control     Position control       Idectrical Data     12 - 48       totor supply voltage     VDC     12 - 36       ogical supply voltage     VDC     12 - 36       hutput current (continuous)     A     8       output current (peak)     A     20       WM switching frequency     kHz     100     100       operation ambient temperature     °C     -40+85     -40+85       torage ambient temperature     °C     -40+85     -40+85       torage ambient temperature     °C     -40+85     -40+85       velight     g     18     20       toutning     g     18     20       RS232     RS232       CAN/CANopen/TMLCAN       EtherCAT	Control mode			
Position control     Position control       Electrical Data     VDC     12 - 48     12 - 48       ogical supply voltage     VDC     12 - 36     12 - 36       output current (continuous)     A     8     8       output current (peak)     A     20     20       WM switching frequency     kHz     100     100       operation ambient temperature     °C     0+65     0+65       operation ambient temperature     °C     -40+85     -40+85       torage ambient humidity     %Rh     0100     0100       torage ambient humidity     g     18     20       torage ambient humidity     %Rh     CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN <td></td> <td></td> <td>Torque control</td> <td>Torque control</td>			Torque control	Torque control
Idectrical Data         Motor supply voltage       VDC       12 - 48       12 - 48         ogical supply voltage       VDC       12 - 36       12 - 36         Dutput current (continuous)       A       8       8         Dutput current (peak)       A       20       20         WM switching frequency       kHz       100       100         Operation ambient temperature       °C       0+65       0+65         Operation ambient temperature       °C       -40+85       -40+85         torage ambient temperature       °C       -40+85       -40+85         torage ambient humidity       %Rh       0100       0100         timensions (L x W x H)       mm       56 x 44 x 7       60 x 44 x 12         Keight         g       18       20         founting       plug-in       plug-in         RS232       RS232         CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN         EtherCAT       EtherCAT       EtherCAT			Speed control	Speed control
Notor supply voltageVDC12 - 4812 - 48ogical supply voltageVDC12 - 3612 - 36butput current (continuous)A88butput current (peak)A2020WM switching frequencykHz100100operation ambient temperature°C0+650+65operation ambient temperature°C-40+85-40+85operation ambient humidity%Rh01000100torage ambient humidity%Rh01000100vienge ambient humidityg1820vienge ambient humidityg1820vienge ambient humidityKKKvienge ambient humidityKKKvienge ambient humidityg1820vienge ambient humidityKKKvienge ambient humidityKKKvienge ambient hum			Position control	Position control
ogical supply voltageVDC12 - 3612 - 36butput current (continuous)A88butput current (peak)A2020WM switching frequencyKHz100100upperation ambient temperature°C0+650+65upperation ambient humidity%Rh090090torage ambient temperature°C-40+85-40+85torage ambient humidity%Rh01000100torage ambient humidityg1820fountingplug-inplug-inRS232CAN/CAN/CAN/CANEtherCATEtherCATEtherCAT	Electrical Data			
Durbut current (continuous)A8Durbut current (peak)A20WM switching frequencykHz100WM switching frequencykHz100Operation ambient temperature°C0+65Operation ambient humidity%Rh090torage ambient temperature°C-40+85torage ambient humidity%Rh0100timensions (L x W x H)mm56 x 44 x 760 x 44 x 12KommunicationRS232CommunicationRS232CAN/CANopen/TMLCANEtherCATEtherCATEtherCAT	Notor supply voltage	VDC	12 - 48	12 - 48
A2020WM switching frequencykHz100100Operation ambient temperature°C0+650+65Operation ambient humidity%Rh090090torage ambient temperature°C-40+85-40+85torage ambient temperature°C-40+85-40+85torage ambient humidity%Rh01000100timensions (L x W x H)mm56 x 44 x 760 x 44 x 12Veightg1820CommunicationRS232CAN/CANopen/TMLCANRS232CAN/CANopen/TMLCANEtherCATEtherCAT	_ogical supply voltage	VDC	12 - 36	12 - 36
WM switching frequencykHz100operation ambient temperature°C0+650+65operation ambient humidity%Rh090090torage ambient temperature°C-40+85-40+85torage ambient humidity%Rh01000100torage ambient humidityg1820torage ambient humiditygKS232KS232torage ambient humiditytorage ambient humidityKS232torage ambient	Dutput current (continuous)	А	8	8
Operation ambient temperature       °C       0+65       0+65         Operation ambient humidity       %Rh       090       090         torage ambient temperature       °C       -40+85       -40+85         torage ambient humidity       %Rh       0100       0100         torage ambient humidity       %Rh       0100       0100         timensions (L x W x H)       mm       56 x 44 x 7       60 x 44 x 12         /eight       g       18       20         /ounting       plug-in       plug-in         Communication       RS232       RS232         CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN       CAN/CANopen/TMLCAN         EtherCAT       EtherCAT       EtherCAT	Dutput current (peak)	А	20	20
And the second	PWM switching frequency	kHz	100	100
torage ambient temperature °C -40+85 -40+85 torage ambient humidity %Rh 0100 0100 timensions (L x W x H) mm 56 x 44 x 7 60 x 44 x 12 Veight g 18 20 Nounting plug-in plug-in Communication plug-in to the second	Operation ambient temperature	°C	0+65	0+65
torage ambient humidity %Rh 0100 0100 himensions (L x W x H) mm 56 x 44 x 7 60 x 44 x 12 Veight g 18 20 hounting plug-in plug-in Communication Communication CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN EtherCAT EtherCAT	Operation ambient humidity	%Rh	090	090
imensions (L x W x H) mm 56 x 44 x 7 60 x 44 x 12 Veight g 18 20 Nounting plug-in plug-in Communication Communication CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN EtherCAT EtherCAT	Storage ambient temperature	C	-40+85	-40+85
Veight g 18 20 Nounting plug-in plug-in Communication RS232 RS232 CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN EtherCAT EtherCAT	Storage ambient humidity	%Rh	0100	0100
Idounting     plug-in       Communication     RS232       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Dimensions (L x W x H)	mm	56 x 44 x 7	60 x 44 x 12
Idounting     plug-in       Communication     RS232       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Weight	g	18	20
RS232     RS232       CAN/CANopen/TMLCAN     CAN/CANopen/TMLCAN       EtherCAT     EtherCAT	Mounting		plug-in	plug-in
CAN/CANopen/TMLCAN CAN/CANopen/TMLCAN EtherCAT EtherCAT	Communication			
EtherCAT EtherCAT EtherCAT			RS232	RS232
			CAN/CANopen/TMLCAN	CAN/CANopen/TMLCAN
Analog / Pulse Analog / Pulse			EtherCAT	EtherCAT
			Analog / Pulse	Analog / Pulse



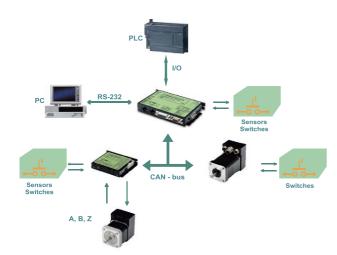


iPOS4808 MY CAN/CAT -STO COMBO



iPOS4808 BX

Supported motor type			
		Brushed DC (coreless)	Brushed DC (coreless)
		Brushless DC (slotless)	Brushless DC (slotless)
		Stepper	Stepper
		Linear motor	Linear motor
Sensors			
		Incremental encoder	Incremental encoder
		SSI, EnDAT, BiSS absolute encoder	SSI, EnDAT, BiSS absolute encoder
		Digital Hall sensor	Digital Hall sensor
		Linear Hall sensor	Linear Hall sensor
		Analog input (Tacho)	Analog input (Tacho)
Control mode			
		Torque control	Torque control
		Speed control	Speed control
		Position control	Position control
Electrical Data			
Motor supply voltage	VDC	12 - 48	12 - 48
Logical supply voltage	VDC	12 – 36	12 - 36
Output current (continuous)	А	8	8
Output current (peak)	А	20	20
PWM switching frequency	kHz	100	100
Operation ambient temperature	C	0+65	0+65
Operation ambient humidity	%Rh	090	090
Storage ambient temperature	°C	-40+85	-40+85
Storage ambient humidity	%Rh	0100	0100
Dimensions (L x W x H)	mm	60 x 44 x 21(CAN)	89 x 77 x 17(CAN)
		64 x 44 x 21(CAT)	103 x 71 x 17(CAT)
Weight	g	43(CAN) / 45(CAT)	110(CAN) / 120(CAT)
Mounting		plug-in	closed-frames
Communication			
		RS232	RS232
			CAN/CANopen/TMLCAN
		EtherCAT	EtherCAT
		Analog / Pulse	Analog / Pulse





(CAN

MOTION

TRAJECTORY GEN

# Your Benefits

### Compact and cost effective intelligent drives

- All in one : controller and drive in one unit
- One for all : same drive for DC, step, brushless or linear motors
- · Distributed intelligence with :



- Advanced digital motion control with MotionChip<sup>™</sup> DSP technology :
- -PVT, S-curves, electronic camming, 3D motion commands • Easy implementation with various motion libraries for PC / PLC
- Graphical programming with EasyMotion Studio

# **Intelligent Drives and Motors**

Technosoft Intelligent Servo Drives belong to a new family of fully digital servo drives with embedded intelligence, based on the latest DSP controller technology. These state-of-the-art intelligent drives offer features usually found only in high-power servo-amplifiers:

- Software configurability to drive AC or DC brushless, DC brush or step motors
- Multi-mode motion operation: contouring, profiling, gearing, electronic camming
- · Stand-alone or multi-axis configuration
- Typical feedback devices: tacho generators, incremental encoders, digital or linear Halls
- Distributed control over CAN, CANopen, EtherCAT, Ethernet

# **Technosoft Motion Language Examples**

Through high level software programmability, Technosoft drives and motors offer extended flexibility and versatility resulting in easy-to-use solutions for a variety of motion control applications.

# Single-Axis Servo, Stand Alone or Host Controlled

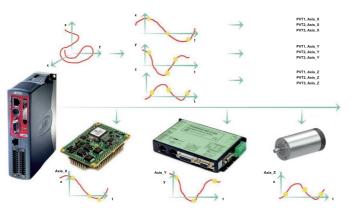
The drives can run a locally stored TML program, in stand-alone mode or they can be programmed and controlled from a host controller system, via a communication channel: RS-232, RS-485, EtherCAT or CAN-bus (with CAN / CANopen drive versions). 'Immediate' on-line commands and TML instructions (loading and running of programs, setup of parameters, queries on drive status) can be sent and executed.

# **Events and Interrupts Handling**

Programmable events on Technosoft drives, combined with the TML specific interrupts structure, allow you to simultaneously handle different tasks as: protections, time intervals, I/O status or capture, control error or status variable values, besides the main program's TML motion sequences.

### **Multiple-Axis Coordination**

In distributed multiple-axes structures, a host can provide data points to axes in the network (EtherCAT, CAN, CANopen or RS485). Also, locally stored motion profiles can be executed at the host's command, or coordinated via on-board I/Os. Moreover, any axis can request and receive information from other axes in the system, via specific TML commands.





**Trapezoidal Speed Profiles** 



#### S-curve Profiles

tion - PVT		17.12
Host address = 255     Position 0.2     Velocity 1800     Time 0.01	Clear PVT Butter     rot     rot	Execute     Then wait unit     motion is     completed     Completed     Completed     EditEvent
Bemove 1 Values relative to sta	Indate Insert	x1e3 (VR)
	201 2015	1.5 1 0.5 0.02
Pesition[ov]	Time[i]	
Generate new trajectory o     Generate new trajectory o     Generate new trajectory o		

#### **PVT Mode**

aster   Slave	Execute
Send to lave aver with  A Aric ID  Group ID  G	Immediate     Immediate     DisrigeEvent     EthEswer
Synchronization     Send synchronization messages     every 20 ms      mo     C Stop sending synchronization messages	Setup motion data, but don't start execution
Enable operation (start sending position)     Disable operation (stop sending position)	

### **Electronic Camming - Master**

Publics     Constants	? ×	- Electronic Camming
Uncertain fully for the second	nange Ever/ Edi Ever/	Cerreing mode
C Full range Generate new trajectory starting from actual values of position and speed reference Generate new trajectory starting from actual values		general at      general

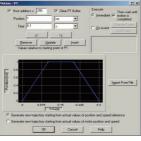
**Electronic Camming - Slave** 



**Trapezoidal Position Profiles** 

VA I	@ Besition	C Abo			Execute jmmediate (2)	Then wait un motion is completed
10	C Speed	(* Bela	éve IZ Ad	deve	COngreent	
Acceleration rate =	1000		93/1/2			
Slew speed =	1000	_	pn	•		
Position increment =	100		sat	-		
G Gene	ate new trajecto	iny starting fr	on actual			
c Gene	ale new bajecto of load/inotor p	in stating to	on actual		C Setup motion a	data, but cution
	OK.		Cancel	H	~ 1	

#### Additive Position Profile



#### PT Mode

aster Slave	Execute C Investide
Send to slave asses with	C On event Change 5
T ANILIO D	EditEvi
IF Group ID 1 2345678	
When enabled, send position	
Feedback     Beterence	
Sunchronization	
Send synchronization messages     every 20 ms	C Setup motion data, bu don't start execution
Stop sending synchronization messages	
F Initialize slave(s) avis with actual master position	
<ul> <li>Enable operation (start sending position)</li> <li>Disable operation (stop sending position)</li> </ul>	
OK Cancel	Help

#### **Electronic Gearing - Master**

faster Slave	Execute
Slave         Master           Ø Samutali         1         3           Ø Master resolution         3         6           Ø No coastir / sev         2000         7           © Tail ange         2         5         5           Ø Exobe opseiden with namer position:         © Got via a communication channel         6         6           Ø Root flows to communication channel         •         6         No         5	Drevent Drange Even     Drevent EditEvent
Superposition with another motion mode On Ott Linet maximum 2000 [and/s^2 v]	C Setup motion data, but don't start execution
Consider any inclusion statistical for actual values of position and speed reference     Consider and speed reference     Consider and speed reference     Consider and speed reference	

**Electronic Gearing - Slave** 

#### Multi-dimensional Paths (linear interpolation & vector mode)

All Technosoft drives, together with the multi-axis controller TMC-3D, can execute 2D, 2<sup>1/2</sup>D or 3D coordinated moves. The trajectories are defined through a series of linear or circular segments. Optionally, for each segment a vector speed and acceleration can be specified. TMC-3D splits each segment into PVT points and sends these points to the slaves. On receiving the PVT points, the slaves rebuild their paths using 3rd order interpolation.

#### Multiple I/O Treatment / Multiple-Axis I/O Handshake

PLC-specific functionalities of Technosoft drives allow you to configure and use the I/O resources of the drive. Also the I/Os available on the drives allow you to create handshake structures between the axes, by appropriate TML programming. Activation of specific axes, completion of programmed tasks on axes, chaining of actions from one axis to another can easily be implemented, further increasing the flexibility of the motion system configuration.

### **Technosoft Motion Modes**

Technosoft drives and motors allow you to program their built-in motion controller in order to set different motion modes and trajectories - internal and external - depending on the way the motion reference is generated.

#### **Trapezoidal Speed Profiles**

Program a speed profile with a trapezoidal shape of the speed, due to a limited acceleration.

### **Trapezoidal Position Profiles**

Program a position profile due to a limited acceleration. You must specify the position you want to reach, the acceleration / deceleration rate and the travel speed. The built-in reference generator computes the position trajectory, which results in a trapezoidal or triangular speed profile

# On-the-fly Change of Motion Parameters

Almost any motor mode can be switched to another mode on the fly. This feature is especially useful for position/speed control applications, where the target reference is provided by the internal trajectory generator using position / speed profile modes, position / speed contouring modes, electronic gearing, electronic cam and stop modes.

#### S-curve Profiles

Program a position profile with an S-curve shape of the speed. This shape is due to the jerk limitation, which leads to a trapezoidal or triangular profile of the acceleration, and to an S-curve speed profile. PT Mode

Programs a positioning path described through a series of points where each point specifies the desired Position and Time (the PT data). Between points, the built-in reference generator performs a linear interpolation.

#### **PVT Mode**

Programs a positioning path described through a series of points. Each point specifies the desired Position, Velocity and Time (the PVT data). Between points, the built-in reference generator performs a 3rd order interpolation.

### Electronic Gearing

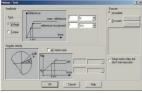
Sets the drive as a master or a slave for electronic gearing mode. When set as a master, the drive sends its position via a multi-axis communication channel, like the CANbus. The master sends either the load position or the position reference once, at each slow loop sampling time interval. When set as a slave, the drive follows the master's position with a programmable ratio. The slave can also superpose the electronic gearing movement with another mode. **Electronic Camming** 

Similarly to the electronic gearing mode, the drives can be programmed to implement electronic camming. When set as master, the drive sends its position via a multi-axis communication channel. The master sends either the load position or the position reference once at each slow loop sampling time interval. When set as slave, a drive executes a cam profile function of the master position.





Homing Mode



Test Mode





#### External Mode

Programs the drives to work with an external reference provided by another device. There are 3 types of external references: analogue, digital and online.

# **Additive Position Profile**

On-the-fly end-point modification during drive's execution of the motion profile. While a motor is executes a position profile, a new target position can be specified by adding a new position increment to the 'old' target position.

## **Fast Position Capture**

Lets you store motor/load positions based on the transition of a digital input, allowing close correlation of axis positions to external events. **Homing** 

Is a sequence of motions, usually executed after power-on, through which the load is positioned into a well-defined point.

#### Test Mode

Sets the drives in a special test configuration setup. This configuratio is supposed to be used during drive setup.

# EasyMotion Studio

EasyMotion Studio gives you access to the performance of the Technosoft Motion Language (TML). The TML is a high-level set of instructions that can be used to configure and parameterize the MotionChip-based drives, and to execute advanced motion operations. EasyMotion Studio platform simplifies the setup and motion programming, as well as the development and graphical evaluation of your motion sequences.

- With the EasyMotion Studio, you can:
- Define the system architecture
- · Identify the parameters of the motor, sensor or load
- Tune and adjust digital control loops
- Define motion sequences, import G-code files (for TMC-3D)
- · Build the application in TML for single or multi-axis

• Analyze and evaluate the dynamic behavior of your motion system through real time data acquisition

# Motion Libraries for PCs and PLCs

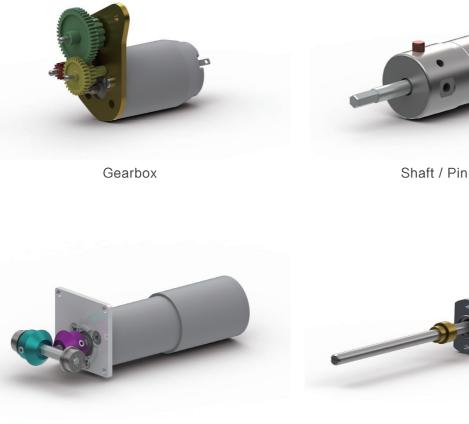
Motion Libraries are collections of functions allowing you to implement motion control applications on a PC computer or PLC, in order to run Technosoft intelligent rives based on the MotionChip<sup>™</sup> technology. They enable you to communicate with a drive, set up its parameters, interrogate about its status, send motion commands, define motion events, test input and set output port statuses.

- PC Motion Libraries running under Windows: C/C++, C#, Visual Basic, Delphi Pascal and LabVIEW
- PC Motion Libraries running under Linux: C/C++
- PLC Motion Libraries for Siemens, OMRON and B&R: TML\_LIB\_S7, TML\_LIB\_ CJ1 and TML\_LIB\_x20

Slotless BLDC Motor Overview

# **Technical**

# **Customized Modules**



Gear



Screw



Cable / FPC

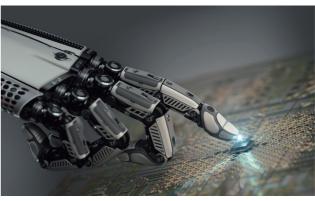


Drive

# Application



**Factory Automation** 



Robotics



Medical Technology



Laboratory Automation



Aerospace



Measuring Technology

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CHINA / 1ST PRINT / 1th / MAY / 2024

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